

# Rolling Bearings

Tapered Roller Bearings



## TAPERED ROLLER BEARINGS

### METRIC DESIGN TAPERED ROLLER BEARINGS

Bore Diameter 15 – 100mm .....	B116
Bore Diameter 105 – 240mm .....	B124
Bore Diameter 260 – 440mm .....	B130

### INCH DESIGN TAPERED ROLLER BEARINGS

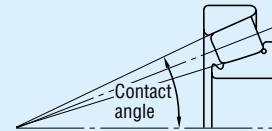
Bore Diameter 12.000 – 47.625mm .....	B132
Bore Diameter 48.412 – 69.850mm .....	B146
Bore Diameter 70.000 – 206.375mm .....	B154

The index for inch design tapered roller bearings is in Appendix 14 (Page C26).

### DOUBLE-ROW TAPERED ROLLER BEARINGS

Bore Diameter 40 – 260mm .....	B168
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**Four-Row Tapered Roller Bearings** are described on pages B330 to B335.



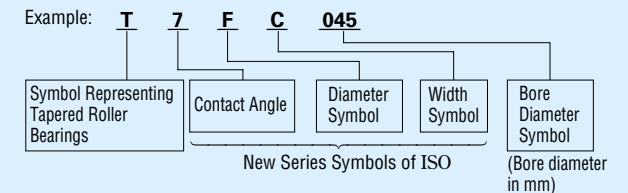
### DESIGN, TYPES, AND FEATURES

Tapered roller bearings are designed so the apices of the cones formed by the raceways of the cone and cup and the conical rollers all coincide at one point on the axis of the bearing. When a radial load is imposed, an axial force component occurs; therefore, it is necessary to use two bearings in opposition or some other multiple arrangement.

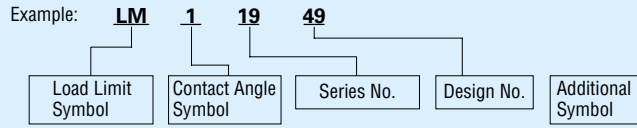
For metric-design medium-angle and steep-angle tapered roller bearings, the respective contact angle symbol C or D is added after the bore number. For normal-angle tapered roller bearings, no contact angle symbol is used. Medium-angle tapered roller bearings are primarily used for the pinion shafts of differential gears of automobiles.

Among those with high load capacity(HR series), some bearings have the basic number suffixed by J to conform to the specifications of ISO for the cup back face raceway diameter, cup width, and contact angle. Therefore, the cone assembly and cup of bearings with the same basic number suffixed by J are internationally interchangeable.

Among metric-design tapered roller bearings specified by ISO 355, there are those having new dimensions that are different than the dimension series 3XX used in the past. Part of them are listed in the bearing tables. They conform to the specifications of ISO for the smaller end diameter of the cup and contact angle. The cone and cup assemblies are internationally interchangeable. The bearing number formulation, which is different than that for past metric design, is as follows:



Besides metric design tapered roller bearings, there are also inch design bearings. For the cone assemblies and cups of inch design bearings, except four-row tapered roller bearings, the bearing numbers are approximately formulated as follows:



For tapered roller bearings, besides single-row bearings, there are also various combinations of bearings. The cages of tapered roller bearings are usually pressed steel.

**Table 1 Design and Featured of Combinations of Tapered Roller Bearings**

Figure	Arrangement	Examples of Bearing No.	Features
	Back-to-back	HR30210JDB+KLR10	Two standard bearings are combined. The bearing clearances are adjusted by cone spacers or cup spacers. The cones and cups and spacers are marked with serial numbers and mating marks. Components with the same serial number can be assembled referring to the matching symbols.
	Face-to-face	HR30210JDF+KR	
	KBE Type	100KBE31+L	The KBE type is a back-to-back arrangement of bearings with the cup and spacer integrated, and the KH type is a face-to-face arrangement in which the cones are integrated. Since the bearing clearance is adjusted using spacers, it is necessary for components to have the same serial number for assembly with reference to matching symbols.
	KH Type	110KH31+K	

**TOLERANCES AND RUNNING ACCURACY**

**METRIC DESIGN TAPERED ROLLER BEARINGS** ..... Table 8.3 (Pages A64 to A67)

**INCH DESIGN TAPERED ROLLER BEARINGS** ..... Table 8.4 (Pages A68 and A69)

Among inch design tapered roller bearings, there are those to which the following precision classes apply. For more details, please consult with NSK.

(1) J line bearings(in the bearing tables, bearings preceded by ▲)

**Table 2 Tolerances for Cones(CLASS K)**

Units : μm

Nominal Bore Diameter <i>d</i> (mm)		$\Delta d_{mp}$		$V_{dp}$	$V_{dmp}$	$K_{ia}$
over	incl	high	low	max	max	max
10	18	0	-12	12	9	15
18	30	0	-12	12	9	18
30	50	0	-12	12	9	20
50	80	0	-15	15	11	25
80	120	0	-20	20	15	30
120	180	0	-25	25	19	35
180	250	0	-30	30	23	50
250	315	0	-35	35	26	60
315	400	0	-40	40	30	70

**Table 3 Tolerances for Cups(CALSS K)**

Units : μm

Nominal Outside Diameter <i>D</i> (mm)		$\Delta D_{mp}$		$V_{Dp}$	$V_{Dmp}$	$K_{ea}$
over	incl	high	low	max	max	max
18	30	0	-12	12	9	18
30	50	0	-14	14	11	20
50	80	0	-16	16	12	25
80	120	0	-18	18	14	35
120	150	0	-20	20	15	40
150	180	0	-25	25	19	45
180	250	0	-30	30	23	50
250	315	0	-35	35	26	60
315	400	0	-40	40	30	70
400	500	0	-45	45	34	80

**Table 4 Tolerances for Effective Widths of Cone Assemblies and Cups, and Overall Width (CLASS K)**

Units :  $\mu\text{m}$

Nominal Bore Diameter $d$ (mm)		Effective Width Deviation of Cone Assembly $\Delta T_{1s}$		Effective Width Deviation of Cup $\Delta T_{2s}$		Overall Width Deviation $\Delta T_s$	
over	incl	high	low	high	low	high	low
10	80	+100	0	+100	0	+200	0
80	120	+100	-100	+100	-100	+200	-200
120	315	+150	-150	+200	-100	+350	-250
315	400	+200	-200	+200	-200	+400	-400

(2) Bearings for Front Axles of Automobiles  
(In the bearing tables, those preceded by t)

**Table 5 Tolerances for Bore Diameter and Overall Width**

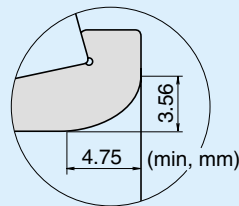
Units :  $\mu\text{m}$

Nominal Bore Diameter $d$				Bore Diameter Deviation $\Delta d_s$		Overall Width Deviation $\Delta T_s$	
over	incl	over	incl	high	low	high	low
(mm)	1/25.4	(mm)	1/25.4				
—	—	76.200	3.0000	+20	0	+356	0

The tolerances for outside diameter and those for radial runout of the cones and cups conform to Table 8.4.2 (Pages A68 and A69).

(3) Special Chamfer Dimensions

For bearings marked "spec." in the column of  $r$  in the bearing tables, the chamfer dimension of the cone back-face side is as shown on the following figure.



**RECOMMENDED FITS**

**METRIC DESIGN TAPERED ROLLER BEARINGS** ..... Table 9.2 (Page A84)  
Table 9.4 (Page A85)

**INCH DESIGN TAPERED ROLLER BEARINGS** ..... Table 9.6 (Page A86)  
Table 9.7 (Page A87)

**INTERNAL CLEARANCE**

**METRIC DESIGN TAPERED ROLLER BEARINGS**  
(Matched and Double-Row) ..... Table 9.16 (Page A93)  
**INCH DESIGN TAPERED ROLLER BEARINGS**  
(Matched and Double-Row) ..... Table 9.16 (Page A93)

**DIMENSIONS RELATED TO MOUNTING**

The dimensions related to mounting tapered roller bearings are listed in the bearing tables. Since the cages protrude from the ring faces of tapered roller bearings, please use care when designing shafts and housings.  
When heavy axial loads are imposed, the shaft shoulder dimensions and strength must be sufficient to support the cone rib.

**PERMISSIBLE MISALIGNMENT**

The permissible misalignment angle for tapered roller bearings is approximately 0.0009 radian (3').

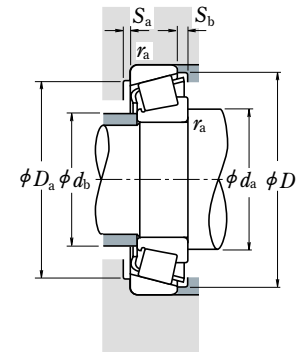
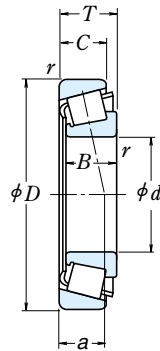
**LIMITING SPEEDS**

The limiting speeds listed in the bearing tables should be adjusted depending on the bearing load conditions. Also, higher speeds are attainable by making changes in the lubrication method, cage design, etc. Refer to Page A37 for detailed information.

**PRECAUTIONS FOR USE OF TAPERED ROLLER BEARINGS**

1. If the load on tapered roller bearings becomes too small, or if the ratio of the axial and radial loads for matched bearings exceeds 'e' (e is listed in the bearing tables) during operation, slippage between the rollers and raceways occurs, which may result in smearing. Especially with large bearings since the weight of the rollers and cage is high. If such load conditions are expected, please contact NSK for selection of the bearings.
2. Confirm the dimension of "Abutment and Fillet Dimensions" of  $D_a$ ,  $D_b$ ,  $S_a$ ,  $S_b$  at the time of the HR series adoption.

Bore Diameter 15 – 28 mm



Dynamic Equivalent Load

$$P = XF_r + YF_a$$

$F_a/F_r \leq e$		$F_a/F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Static Equivalent Load

$$P_0 = 0.5F_r + Y_0F_a$$

When  $F_r > 0.5F_r + Y_0F_a$ , use  $P_0 = F_r$

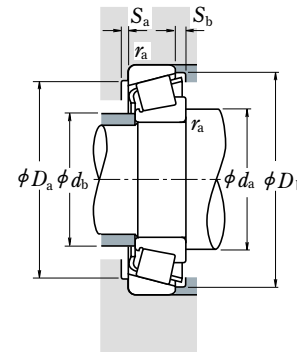
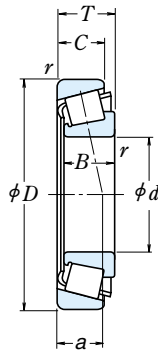
The values of  $e$ ,  $Y_1$ , and  $Y_0$  are given in the table below.

Boundary Dimensions (mm)							Basic Load Ratings				Limiting Speeds	
d	D	T	B	C	Cone r	Cup r	(N)		(kgf)		Grease	Oil
							$C_r$	$C_{0r}$	$C_r$	$C_{0r}$		
15	35	11.75	11	10	0.6	0.6	14 800	13 200	1 510	1 350	11 000	15 000
	42	14.25	13	11	1	1	23 600	21 100	2 400	2 160	9 500	13 000
17	40	13.25	12	11	1	1	20 100	19 900	2 050	2 030	9 500	13 000
	40	17.25	16	14	1	1	27 100	28 000	2 770	2 860	9 500	13 000
	47	15.25	14	12	1	1	29 200	26 700	2 980	2 720	8 500	12 000
	47	15.25	14	10.5	1	1	22 000	20 300	2 240	2 070	8 000	11 000
	47	20.25	19	16	1	1	37 500	36 500	3 800	3 750	8 500	11 000
20	42	15	15	12	0.6	0.6	24 600	27 400	2 510	2 800	9 000	12 000
	47	15.25	14	12	1	1	27 900	28 500	2 850	2 900	8 000	11 000
	47	15.25	14	12	0.3	1	23 900	24 000	2 430	2 450	8 000	11 000
	47	19.25	18	15	1	1	35 500	37 500	3 650	3 850	8 500	11 000
	47	19.25	18	15	1	1	31 500	33 500	3 200	3 400	8 000	11 000
	52	16.25	15	13	1.5	1.5	35 000	33 500	3 550	3 400	7 500	10 000
	52	16.25	15	12	1.5	1.5	25 300	24 500	2 580	2 490	7 100	10 000
	52	22.25	21	18	1.5	1.5	45 500	47 500	4 650	4 850	8 000	11 000
22	44	15	15	11.5	0.6	0.6	25 600	29 400	2 610	3 000	8 500	11 000
	50	15.25	14	12	1	1	29 200	30 500	2 980	3 150	7 500	10 000
	50	15.25	14	12	1	1	27 200	29 500	2 780	3 000	7 500	10 000
	50	19.25	18	15	1	1	36 500	40 500	3 750	4 100	7 500	11 000
	50	19.25	18	15	1	1	33 500	39 500	3 400	4 000	7 500	10 000
	56	17.25	16	14	1.5	1.5	37 000	36 500	3 750	3 750	7 100	9 500
	56	17.25	16	13	1.5	1.5	34 500	34 000	3 500	3 500	6 700	9 500
25	47	15	15	11.5	0.6	0.6	27 400	33 000	2 800	3 400	8 000	11 000
	47	17	17	14	0.6	0.6	31 000	38 000	3 150	3 900	8 000	11 000
	52	16.25	15	13	1	1	32 000	35 000	3 300	3 550	7 100	10 000
	52	16.25	15	12	1	1	28 100	31 500	2 860	3 200	9 700	9 500
	52	19.25	18	16	1	1	40 000	45 000	4 050	4 600	7 100	10 000
	52	19.25	18	15	1	1	35 000	42 000	3 550	4 250	7 100	9 500
	52	22	22	18	1	1	47 500	56 500	4 850	5 750	7 500	10 000
	62	18.25	17	15	1.5	1.5	47 500	46 000	4 850	4 700	6 300	8 500
	62	18.25	17	14	1.5	1.5	42 000	45 000	4 300	4 550	6 000	8 500
	62	18.25	17	13	1.5	1.5	38 000	40 500	3 900	4 100	5 600	8 000
	62	18.25	17	13	1.5	1.5	38 000	40 500	3 900	4 100	5 600	8 000
	62	25.25	24	20	1.5	1.5	62 500	66 000	6 400	6 750	6 300	8 500
28	52	16	16	12	1	1	32 000	39 000	3 300	3 950	7 100	9 500
	58	17.25	16	14	1	1	39 500	41 500	4 050	4 200	6 300	9 000
	58	17.25	16	12	1	1	34 000	38 500	3 450	3 900	6 300	8 500
	58	20.25	19	16	1	1	47 500	54 000	4 850	5 500	6 300	9 000
	58	20.25	19	16	1	1	42 000	49 500	4 300	5 050	6 300	9 000
	68	19.75	18	15	1.5	1.5	55 000	55 500	5 650	5 650	6 000	8 000
	68	19.75	18	14	1.5	1.5	49 500	50 500	5 000	5 150	5 600	7 500

Bearing Numbers	ISO355 Dimension Series approx	Abutment and Fillet Dimensions (mm)								Eff. Load Centers (mm) a	Constant e	Axial Load Factors		Mass (kg) approx	
		d_a min	d_b max	D_a max	D_b min	S_a min	S_b min	Cone r_a max	Cup r_a max			Y <sub>1</sub>	Y <sub>0</sub>		
30202	—	23	19	30	30	33	2	1.5	0.6	0.6	8.2	0.32	1.9	1.0	0.053
HR 30302 J	2FB	24	22	36	36	38.5	2	3	1	1	9.5	0.29	2.1	1.2	0.098
HR 30203 J	2DB	26	23	34	34	37.5	2	2	1	1	9.7	0.35	1.7	0.96	0.079
HR 32203 J	2DD	26	22	34	34	37	2	3	1	1	11.2	0.31	1.9	1.1	0.103
HR 30303 J	2FB	26	24	41	40	43	2	3	1	1	10.4	0.29	2.1	1.2	0.134
30303 D	—	29	23	41	34	44	2	4.5	1	1	15.4	0.81	0.74	0.41	0.129
HR 32303 J	2FD	28	23	41	39	43	2	4	1	1	12.5	0.29	2.1	1.2	0.178
HR 32004 XJ	3CC	28	24	37	35	40	3	3	0.6	0.6	10.6	0.37	1.6	0.88	0.097
HR 30204 J	2DB	29	27	41	40	44	2	3	1	1	11.0	0.35	1.7	0.96	0.127
HR 30204 C-A-	—	29	26	41	37	44	2	3	0.3	1	13.0	0.55	1.1	0.60	0.126
HR 32204 J	2DD	29	25	41	38	44.5	3	4	1	1	12.6	0.33	1.8	1.0	0.161
HR 32204 CJ	5DD	29	25	41	36	44	2	4	1	1	14.5	0.52	1.2	0.64	0.166
HR 30304 J	2FB	31	27	44	44	47.5	2	3	1.5	1.5	11.6	0.30	2.0	1.1	0.172
30304 D	—	34	26	43	37	49	2	4	1.5	1.5	16.7	0.81	0.74	0.41	0.168
HR 32304 J	2FD	33	26	43	42	48	3	4	1.5	1.5	13.9	0.30	2.0	1.1	0.241
HR 320/22 XJ	3CC	30	27	39	37	42	3	3.5	0.6	0.6	11.1	0.40	1.5	0.83	0.103
HR 302/22	—	31	29	44	42	47	2	3	1	1	11.6	0.37	1.6	0.90	0.139
HR 302/22 C	—	31	29	44	40	47	2	3	1	1	13.0	0.49	1.2	0.67	0.144
HR 322/22	—	31	28	44	41	47	2	4	1	1	13.5	0.37	1.6	0.89	0.18
HR 322/22 C	—	31	29	44	39	48	2	4	1	1	15.2	0.51	1.2	0.65	0.185
HR 303/22	—	33	30	47	46	50	2	3	1.5	1.5	12.4	0.32	1.9	1.0	0.208
HR 303/22 C	—	33	30	47	44	52.5	3	4	1.5	1.5	15.9	0.59	1.0	0.56	0.207
HR 32005 XJ	4CC	33	30	42	40	45	3	3.5	0.6	0.6	11.8	0.43	1.4	0.77	0.116
HR 33005 J	2CE	33	29	42	41	44	3	3	0.6	0.6	11.0	0.29	2.1	1.1	0.131
HR 30205 J	3CC	34	31	46	44	48.5	2	3	1	1	12.7	0.37	1.6	0.88	0.157
HR 30205 C	—	34	32	46	43	49.5	2	4	1	1	14.4	0.53	1.1	0.62	0.155
HR 32205 J	2CD	34	30	46	44	50	2	3	1	1	13.5	0.36	1.7	0.92	0.189
HR 32205 C	—	34	30	46	40	50	2	4	1	1	15.8	0.53	1.1	0.62	0.19
HR 33205 J	2DE	34	29	46	43	49.5	4	4	1	1	14.1	0.35	1.7	0.94	0.221
HR 30305 J	2FB	36	34	54	54	57	2	3	1.5	1.5	13.2	0.30	2.0	1.1	0.27
HR 30305 C	—	36	35	53	49	58.5	3	4	1.5	1.5	16.4	0.55	1.1	0.60	0.276
HR 30305 DJ	(7FB)	39	34	53	47	59	2	5	1.5	1.5	19.9	0.83	0.73	0.40	0.265
HR 31305 J	7FB	39	33	53	47	59	3	5	1.5	1.5	19.9	0.83	0.73	0.40	0.265
HR 32305 J	2FD	38	32	53	51	57	3	5	1.5	1.5	15.6	0.30	2.0	1.1	0.376
HR 320/28 XJ	4CC	37	33	46	44	50	3	4	1	1	12.8	0.43	1.4	0.77	0.146
HR 302/28	—	37	34	52	50	55	2	3	1	1	13.2	0.35	1.7	0.93	0.203
HR 302/28 C	—	37	34	52	48	54	2	5	1	1	16.9	0.64	0.94	0.52	0.198
HR 322/28	—	37	34	52	49	55	2	4	1	1	14.6	0.37	1.6	0.89	0.243
HR 322/28 CJ	5DD	37	33	52	45	55	2	4	1	1	16.8	0.56	1.1	0.59	0.251
HR 303/28	—	39	37	59	58	61	2	4.5	1.5	1.5	14.5	0.31	1.9	1.1	0.341
HR 303/28 C	—	39	38	59	57	63	3	5.5	1.5	1.5	17.4	0.52	1.2	0.64	0.335

Remarks The suffix C represents medium-angle tapered roller bearings. Since they are designed for specific applications, please consult NSK when using bearings with suffix C.

Bore Diameter 30 – 35 mm



**Dynamic Equivalent Load**

$$P = X F_r + Y F_a$$

$F_a/F_r \leq e$		$F_a/F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

**Static Equivalent Load**

$$P_0 = 0.5 F_r + Y_0 F_a$$

When  $F_r > 0.5 F_r + Y_0 F_a$ , use  $P_0 = F_r$

The values of  $e$ ,  $Y_1$ , and  $Y_0$  are given in the table below.

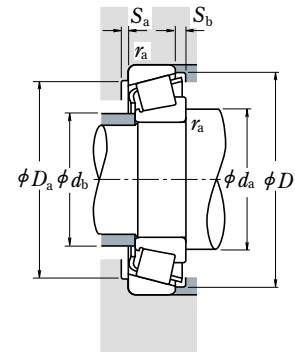
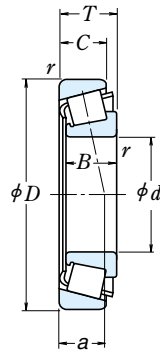
d	Boundary Dimensions (mm)				Cone		Basic Load Ratings				Limiting Speeds		
	D	T	B	C	r	r <sub>min</sub>	C <sub>r</sub>	C <sub>0r</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
30	47	12	12	9	0.3	0.3	17 600	24 400	1 800	2 490	7 500	10 000	
	55	17	17	13	1	1	36 000	44 500	3 700	4 550	6 700	9 000	
	55	20	20	16	1	1	42 000	54 000	4 250	5 500	6 700	9 000	
	62	17.25	16	14	1	1	43 000	47 500	4 400	4 850	6 000	8 000	
	62	17.25	16	12	1	1	35 500	37 000	3 650	3 800	5 600	7 500	
	62	21.25	20	17	1	1	52 000	60 000	5 300	6 150	6 000	8 500	
	62	21.25	20	16	1	1	48 000	56 000	4 900	5 750	6 000	8 000	
	62	25	25	19.5	1	1	66 500	79 500	6 800	8 100	6 000	8 000	
	72	20.75	19	16	1.5	1.5	59 500	60 000	6 050	6 100	5 300	7 500	
	72	20.75	19	14	1.5	1.5	56 500	55 500	5 800	5 650	5 300	7 100	
	72	20.75	19	14	1.5	1.5	49 000	52 500	5 000	5 350	4 800	6 700	
	72	20.75	19	14	1.5	1.5	49 000	52 500	5 000	5 350	4 800	6 800	
72	28.75	27	23	1.5	1.5	80 000	88 500	8 150	9 000	5 600	7 500		
72	28.75	27	23	1.5	1.5	76 000	86 500	7 750	8 800	5 600	7 500		
32	58	17	17	13	1	1	37 500	47 000	3 800	4 800	6 300	8 500	
	58	21	20	16	1	1	41 000	50 000	4 150	5 100	6 300	8 500	
	65	18.25	17	15	1	1	48 500	54 000	4 950	5 500	5 600	8 000	
	65	18.25	17	14	1	1	45 500	52 500	4 650	5 350	5 600	7 500	
	65	22.25	21	18	1	1	56 000	65 000	5 700	6 650	6 000	8 000	
	65	22.25	21	17	1	1	49 500	60 000	5 050	6 100	5 600	7 500	
	65	26	26	20.5	1	1	70 000	86 500	7 150	8 850	5 600	8 000	
	75	21.75	20	17	1.5	1.5	56 000	56 000	5 700	5 700	5 300	7 100	
	35	55	14	14	11.5	0.6	0.6	27 400	39 000	2 790	3 950	6 300	8 500
		62	18	18	14	1	1	43 500	55 500	4 400	5 650	5 600	8 000
		62	21	21	17	1	1	49 000	65 000	4 950	6 650	5 600	8 000
		72	18.25	17	15	1.5	1.5	54 000	59 500	5 500	6 050	5 300	7 100
72		18.25	17	13	1.5	1.5	47 000	54 500	4 750	5 550	5 000	6 700	
72		24.25	23	19	1.5	1.5	70 500	83 500	7 150	8 550	5 300	7 100	
72		24.25	23	18	1.5	1.5	60 500	71 500	6 200	7 300	5 000	7 100	
72		28	28	22	1.5	1.5	86 500	108 000	8 850	11 100	5 300	7 100	
80		22.75	21	18	2	1.5	76 000	79 000	7 750	8 050	4 800	6 700	
80		22.75	21	16	2	1.5	68 000	70 500	6 900	7 200	4 800	6 300	
80		22.75	21	15	2	1.5	62 000	68 000	6 350	6 950	4 300	6 000	
80		22.75	21	15	2	1.5	62 000	68 000	6 350	6 950	4 300	6 000	
80	32.75	31	25	2	1.5	99 000	111 000	10 100	11 300	5 000	6 700		

Bearing Numbers	ISO355 Dimension Series approx	Abutment and Fillet Dimensions (mm)								Eff. Load Centers (mm) a	Constant e	Axial Load Factors		Mass (kg) approx	
		d <sub>a</sub> min	d <sub>b</sub> max	D <sub>a</sub> max	D <sub>b</sub> min	S <sub>a</sub> min	S <sub>b</sub> min	Cone r <sub>max</sub>	Cup r <sub>min</sub>			Y <sub>1</sub>	Y <sub>0</sub>		
HR 32906 J HR 32006 XJ HR 33006 J	2BD	34	34	44	42	44	3	3	0.3	0.3	9.2	0.32	1.9	1.0	0.074
	4CC	39	35	49	47	53	3	4	1	1	13.5	0.43	1.4	0.77	0.172
	2CE	39	35	49	48	52	3	4	1	1	13.1	0.29	2.1	1.1	0.208
HR 30206 J HR 30206 C HR 32206 J	3DB	39	37	56	52	58	2	3	1	1	13.9	0.37	1.6	0.88	0.238
	—	39	36	56	49	59	2	5	1	1	17.8	0.68	0.88	0.49	0.221
	3DC	39	36	56	51	58.5	2	4	1	1	15.4	0.37	1.6	0.88	0.297
HR 32206 C HR 30306 J HR 30306 C	—	39	35	56	48	59	2	5	1	1	17.8	0.55	1.1	0.60	0.293
	2DE	39	35	56	52	59.5	5	5.5	1	1	16.1	0.34	1.8	0.97	0.355
	2FB	41	40	63	62	66	3	4.5	1.5	1.5	15.1	0.32	1.9	1.1	0.403
HR 30306 DJ HR 32306 J HR 32306 CJ	—	41	38	63	59	67	3	6.5	1.5	1.5	18.5	0.55	1.1	0.60	0.383
	(7FB)	44	40	63	55	68	3	6.5	1.5	1.5	23.1	0.83	0.73	0.40	0.393
	7FB	44	40	63	55	68	3	6.5	1.5	1.5	23.1	0.83	0.73	0.40	0.393
HR 32306 J HR 32306 CJ	2FD	43	38	63	59	66	3	5.5	1.5	1.5	18.0	0.32	1.9	1.1	0.57
	5FD	43	36	63	54	68	3	5.5	1.5	1.5	22.0	0.55	1.1	0.60	0.583
	HR 320/32 XJ 330/32 HR 302/32 HR 302/32 C	4CC	41	37	52	49	55	3	4	1	1	14.2	0.45	1.3	0.73
—		41	37	52	50	55	2	4	1	1	13.8	0.31	1.9	1.1	0.225
—		41	39	59	56	61	3	3	1	1	14.7	0.37	1.6	0.88	0.277
HR 322/32 HR 322/32 C HR 332/32 J 303/32	—	41	39	59	54	62	3	4	1	1	16.9	0.55	1.1	0.60	0.273
	—	41	38	59	54	61	3	4	1	1	15.9	0.37	1.6	0.88	0.336
	—	41	39	59	51	62	3	5	1	1	20.2	0.59	1.0	0.56	0.335
HR 332/32 J 303/32	2DE	41	38	59	55	62	5	5.5	1	1	17.0	0.35	1.7	0.95	0.40
	—	44	42	66	64	68	3	4.5	1.5	1.5	15.9	0.33	1.8	1.0	0.435
	HR 32907 J HR 32007 XJ HR 33007 J	2BD	43	40	50	50	52.5	3	2.5	0.6	0.6	10.7	0.29	2.1	1.1
4CC		44	40	56	54	60	4	4	1	1	15.0	0.45	1.3	0.73	0.229
2CE		44	40	56	55	59	4	4	1	1	14.1	0.31	2.0	1.1	0.267
HR 30207 J HR 30207 C HR 32207 J	3DB	46	43	63	62	67	3	3	1.5	1.5	15.0	0.37	1.6	0.88	0.34
	—	46	44	63	59	68	3	5	1.5	1.5	19.6	0.66	0.91	0.50	0.331
	3DC	46	42	63	61	67.5	3	5	1.5	1.5	17.9	0.37	1.6	0.88	0.456
HR 32207 C HR 33207 J HR 30307 J	—	46	42	63	58	68.5	3	6	1.5	1.5	20.6	0.55	1.1	0.60	0.442
	2DE	46	41	63	61	68	5	6	1.5	1.5	18.3	0.35	1.7	0.93	0.54
	2FB	47	45	71	69	74	3	4.5	2	1.5	16.7	0.32	1.9	1.1	0.538
HR 30307 C HR 30307 DJ HR 31307 J HR 32307 J	—	47	44	71	65	74	3	6.5	2	1.5	20.3	0.55	1.1	0.60	0.518
	7FB	51	44	71	62	77	3	7.5	2	1.5	25.2	0.83	0.73	0.40	0.519
	7FB	51	44	71	62	77	3	7.5	2	1.5	25.2	0.83	0.73	0.40	0.52
	2FE	49	43	71	66	74	3	7.5	2	1.5	20.7	0.32	1.9	1.1	0.765

**Remarks** The suffix C represents medium-angle tapered roller bearings. Since they are designed for specific applications, please consult NSK when using bearings with suffix C.



Bore Diameter 40 – 50 mm



Dynamic Equivalent Load

$$P = X F_r + Y F_a$$

$F_a/F_r \leq e$		$F_a/F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Static Equivalent Load

$$P_0 = 0.5 F_r + Y_0 F_a$$

When  $F_r > 0.5 F_r + Y_0 F_a$ , use  $P_0 = F_r$

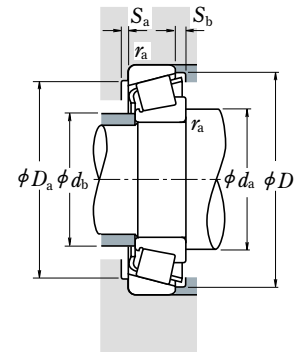
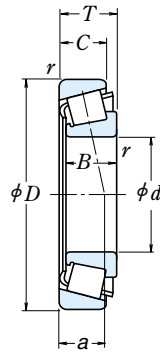
The values of  $e$ ,  $Y_1$ , and  $Y_0$  are given in the table below.

d	Boundary Dimensions (mm)					Basic Load Ratings (N) {kgf}				Limiting Speeds (min <sup>-1</sup> )	
	D	T	B	C	r	C <sub>r</sub>	C <sub>0r</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil
40	62	15	15	12	0.6	34 000	47 000	3 450	4 800	5 600	7 500
	68	19	19	14.5	1	53 000	71 000	5 400	7 250	5 300	7 100
	68	22	22	18	1	59 000	81 500	6 000	8 300	5 300	7 100
	75	26	26	20.5	1.5	78 500	101 000	8 000	10 300	4 800	6 700
	80	19.75	18	16	1.5	63 500	70 000	6 450	7 150	4 800	6 300
	80	24.75	23	19	1.5	77 000	90 500	7 900	9 200	4 800	6 300
	80	24.75	23	19	1.5	74 000	90 500	7 550	9 200	4 500	6 300
	80	32	32	25	1.5	107 000	137 000	10 900	14 000	4 800	6 300
	90	25.25	23	20	2	90 500	101 000	9 250	10 300	4 300	5 600
	90	25.25	23	18	2	84 500	93 500	8 600	9 500	4 300	5 600
	90	25.25	23	17	2	80 000	89 500	8 150	9 150	3 800	5 300
	90	25.25	23	17	2	80 000	89 500	8 150	9 150	3 800	5 300
90	35.25	33	27	2	120 000	145 000	12 200	14 800	4 300	6 000	
45	68	15	15	12	0.6	34 500	50 500	3 550	5 150	5 000	6 700
	75	20	20	15.5	1	60 000	83 000	6 150	8 450	4 500	6 300
	75	24	24	19	1	69 000	99 000	7 050	10 100	4 800	6 300
	80	26	26	20.5	1.5	84 000	113 000	8 550	11 600	4 500	6 000
	85	20.75	19	16	1.5	68 500	79 500	6 950	8 100	4 300	6 000
	85	24.75	23	19	1.5	83 000	102 000	8 500	10 400	4 300	6 000
	85	24.75	23	19	1.5	75 500	95 500	7 700	9 750	4 300	5 600
	85	32	32	25	1.5	111 000	147 000	11 300	15 000	4 300	6 000
	95	29	26.5	20	2.5	88 500	109 000	9 050	11 100	3 600	5 000
	95	36	35	30	2.5	139 000	174 000	14 200	17 800	4 000	5 300
	100	27.25	25	22	2	112 000	127 000	11 400	12 900	3 800	5 300
	100	27.25	25	18	2	95 500	109 000	9 750	11 100	3 400	4 800
100	27.25	25	18	2	95 500	109 000	9 750	11 100	3 400	4 800	
100	38.25	36	30	2	144 000	177 000	14 700	18 000	3 800	5 300	
50	100	36	35	30	2.5	144 000	185 000	14 600	18 800	3 800	5 000
	72	15	15	12	0.6	36 000	54 000	3 650	5 500	4 500	6 300
	80	20	20	15.5	1	61 000	87 000	6 250	8 900	4 300	6 000
	80	24	24	19	1	70 500	104 000	7 150	10 600	4 300	6 000
	85	26	26	20	1.5	89 000	126 000	9 100	12 800	4 300	5 600
	90	21.75	20	17	1.5	76 000	91 500	7 750	9 300	4 000	5 300
	90	24.75	23	19	1.5	87 500	109 000	8 900	11 100	4 000	5 300
	90	24.75	23	18	1.5	77 500	102 000	7 900	10 400	3 800	5 300
	90	32	32	24.5	1.5	118 000	165 000	12 100	16 800	4 000	5 300
	105	32	29	22	3	109 000	133 000	11 100	13 600	3 200	4 500
	110	29.25	27	23	2.5	130 000	148 000	13 300	15 100	3 400	4 800
	110	29.25	27	19	2.5	114 000	132 000	11 700	13 400	3 200	4 300
110	29.25	27	19	2.5	114 000	132 000	11 700	13 400	3 200	4 300	
110	42.25	40	33	2.5	176 000	220 000	17 900	22 400	3 600	4 800	
110	42.25	40	33	2.5	164 000	218 000	16 800	22 200	3 400	4 800	

Remarks The suffix C represents medium-angle tapered roller bearings. Since they are designed for specific applications, please consult NSK when using bearings with suffix C.

Bearing Numbers	ISO355 Dimension Series approx	Abutment and Fillet Dimensions (mm)						Cone Cup r <sub>a</sub> max	Eff. Load Centers (mm) a	Constant e	Axial Load Factors		Mass (kg) approx		
		d <sub>a</sub> min	d <sub>b</sub> max	D <sub>a</sub> max	D <sub>b</sub> min	S <sub>a</sub> min	S <sub>b</sub> min				Y <sub>1</sub>	Y <sub>0</sub>			
HR 32908 J	2BC	48	44	57	57	59	3	3	0.6	0.6	11.5	0.29	2.1	1.1	0.161
HR 32008 XJ	3CD	49	45	62	60	65.5	4	4.5	1	1	15.0	0.38	1.6	0.87	0.28
HR 33008 J	2BE	49	45	62	61	65	4	4	1	1	14.6	0.28	2.1	1.2	0.322
HR 33108 J	2CE	51	46	66	65	71	4	5.5	1.5	1.5	18.0	0.36	1.7	0.93	0.503
HR 30208 J	3DB	51	48	71	69	75	3	3.5	1.5	1.5	16.6	0.37	1.6	0.88	0.437
HR 32208 J	3DC	51	48	71	68	75	3	5.5	1.5	1.5	18.9	0.37	1.6	0.88	0.548
HR 32208 CJ	5DC	51	47	71	65	76	3	5.5	1.5	1.5	21.9	0.55	1.1	0.60	0.558
HR 33208 J	2DE	51	46	71	67	76	5	7	1.5	1.5	20.8	0.36	1.7	0.92	0.744
HR 30308 J	2FB	52	52	81	76	82	3	5	2	1.5	19.5	0.35	1.7	0.96	0.758
HR 30308 C	—	52	50	81	72	84	3	7	2	1.5	22.7	0.53	1.1	0.62	0.735
HR 30308 DJ	7FB	56	50	81	70	87	3	8	2	1.5	28.7	0.83	0.73	0.40	0.728
HR 31308 J	7FB	56	50	81	70	87	3	8	2	1.5	28.7	0.83	0.73	0.40	0.728
HR 32308 J	2FD	54	50	81	73	82	3	8	2	1.5	23.4	0.35	1.7	0.96	1.05
HR 32909 J	2BC	53	50	63	62	64	3	3	0.6	0.6	12.3	0.32	1.9	1.0	0.187
HR 32009 XJ	3CC	54	51	69	67	72	4	4.5	1	1	16.6	0.39	1.5	0.84	0.354
HR 33009 J	2CE	54	51	69	67	71	4	5	1	1	16.3	0.29	2.0	1.1	0.414
HR 33109 J	3CE	56	51	71	69	77	4	5.5	1.5	1.5	19.1	0.38	1.6	0.86	0.552
HR 30209 J	3DB	56	53	76	74	80	3	4.5	1.5	1.5	18.3	0.41	1.5	0.81	0.488
HR 32209 J	3DC	56	53	76	73	81	3	5.5	1.5	1.5	20.1	0.41	1.5	0.81	0.602
HR 32209 CJ	5DC	56	52	76	70	82	3	5.5	1.5	1.5	23.6	0.59	1.0	0.56	0.603
HR 33209 J	3DE	56	51	76	72	81	5	7	1.5	1.5	22.0	0.39	1.6	0.86	0.817
T 7 FC045	7FC	60	53	83	71	91	3	9	2	2	32.1	0.87	0.69	0.38	0.918
T 2 ED045	2ED	60	54	83	79	89	5	6	2	2	23.5	0.32	1.9	1.02	1.22
HR 30309 J	2FB	57	58	91	86	93	3	5	2	1.5	21.1	0.35	1.7	0.96	1.01
HR 30309 DJ	7FB	61	57	91	79	96	3	9	2	1.5	31.5	0.83	0.73	0.40	0.957
HR 31309 J	7FB	61	57	91	79	96	3	9	2	1.5	31.5	0.83	0.73	0.40	0.947
HR 32309 J	2FD	59	56	91	82	93	3	8	2	1.5	25.0	0.35	1.7	0.96	1.42
T 2 ED050	2ED	65	59	88	83	94	6	6	2	2	24.2	0.34	1.8	0.96	1.3
HR 32910 J	2BC	58	54	67	66	69	3	3	0.6	0.6	13.5	0.34	1.8	0.97	0.193
HR 32010 XJ	3CC	59	56	74	71	77	4	4.5	1	1	17.9	0.42	1.4	0.78	0.38
HR 33010 J	2CE	59	55	74	71	76	4	5	1	1	17.4	0.32	1.9	1.0	0.452
HR 33110 J	3CE	61	56	76	74	82	4	6	1.5	1.5	20.3	0.41	1.5	0.8	0.597
HR 30210 J	3DB	61	58	81	79	85	3	4.5	1.5	1.5	19.6	0.42	1.4	0.79	0.557
HR 32210 J	3DC	61	57	81	78	86	3	5.5	1.5	1.5	21.0	0.42	1.4	0.79	0.642
HR 32210 CJ	5DC	61	58	81	76	87	3	6.5	1.5	1.5	24.6	0.59	1.0	0.56	0.655
HR 33210 J	3DE	61	56	81	76	87	5	7.5	1.5	1.5	23.2	0.41	1.5	0.80	0.867
T 7 FC050	7FC	74	59	91	78	100	5	10	2.5	2.5	36.4	0.87	0.69	0.38	1.22
HR 30310 J	2FB	65	65	100	95	102	3	6	2	2	23.1	0.35	1.7	0.96	1.28
HR 30310 DJ	7FB	70	62	100	87	105	3	10	2	2	34.2	0.83	0.73	0.40	1.26
HR 31310 J	7FB	70	62	100	87	105	3	10	2	2	34.2	0.83	0.73	0.40	1.26
HR 32310 J	2FD	68	62	100	91	102	3	9	2	2	27.9	0.35	1.7	0.96	1.88
HR 32310 CJ	5FD	68	59	100	82	103	3	9	2	2	32.8	0.55	1.1	0.60	1.93

Bore Diameter 55 – 65 mm



Dynamic Equivalent Load

$$P = XF_r + YF_a$$

$F_a/F_r \leq e$		$F_a/F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Static Equivalent Load

$$P_0 = 0.5F_r + Y_0F_a$$

When  $F_r > 0.5F_r + Y_0F_a$ , use  $P_0 = F_r$

The values of  $e$ ,  $Y_1$ , and  $Y_0$  are given in the table below.

d	Boundary Dimensions (mm)				Cone r min	Cup r min	Basic Load Ratings				Limiting Speeds (min <sup>-1</sup> )	
	D	T	B	C			(N)	(kgf)	Grease	Oil		
55	80	17	17	14	1	1	45 500	74 500	4 600	7 600	4 300	5 600
	90	23	23	17.5	1.5	1.5	81 500	117 000	8 300	11 900	3 800	5 300
	90	27	27	21	1.5	1.5	91 500	138 000	9 300	14 000	3 800	5 300
	95	30	30	23	1.5	1.5	112 000	158 000	11 500	16 100	3 800	5 000
	100	22.75	21	18	2	1.5	94 500	113 000	9 650	11 500	3 600	5 000
	100	26.75	25	21	2	1.5	110 000	137 000	11 200	14 000	3 600	5 000
	100	35	35	27	2	1.5	141 000	193 000	14 400	19 700	3 600	5 000
	115	34	31	23.5	3	3	126 000	164 000	12 800	16 700	3 000	4 300
	120	31.5	29	25	2.5	2	150 000	171 000	15 200	17 500	3 200	4 300
	120	31.5	29	21	2.5	2	131 000	153 000	13 400	15 600	2 800	4 000
	120	31.5	29	21	2.5	2	131 000	153 000	13 400	15 600	2 800	4 000
	120	45.5	43	35	2.5	2	204 000	258 000	20 800	26 300	3 200	4 300
120	45.5	43	35	2.5	2	195 000	262 000	19 900	26 700	3 200	4 300	
60	85	17	17	14	1	1	49 000	84 500	5 000	8 650	3 800	5 300
	95	23	23	17.5	1.5	1.5	85 500	127 000	8 700	12 900	3 600	5 000
	95	27	27	21	1.5	1.5	96 000	150 000	9 800	15 300	3 600	5 000
	100	30	30	23	1.5	1.5	115 000	166 000	11 700	16 900	3 400	4 800
	110	23.75	22	19	2	1.5	104 000	123 000	10 600	12 500	3 400	4 500
	110	29.75	28	24	2	1.5	131 000	167 000	13 400	17 000	3 400	4 500
	110	38	38	29	2	1.5	166 000	231 000	16 900	23 600	3 400	4 500
	125	37	33.5	26	3	3	151 000	197 000	15 400	20 100	2 800	3 800
	130	33.5	31	26	3	2.5	174 000	201 000	17 700	20 500	3 000	4 000
	130	33.5	31	22	3	2.5	151 000	177 000	15 400	18 100	2 600	3 800
	130	33.5	31	22	3	2.5	151 000	177 000	15 400	18 100	2 600	3 800
	130	48.5	46	37	3	2.5	233 000	295 000	23 700	30 000	3 000	4 000
130	48.5	46	35	3	2.5	196 000	249 000	20 000	25 400	2 800	3 800	
65	90	17	17	14	1	1	49 000	86 500	5 000	8 800	3 600	5 000
	100	23	23	17.5	1.5	1.5	86 500	132 000	8 800	13 500	3 400	4 500
	100	27	27	21	1.5	1.5	97 500	156 000	9 950	15 900	3 400	4 500
	110	34	34	26.5	1.5	1.5	148 000	218 000	15 100	22 200	3 200	4 300
	120	24.75	23	20	2	1.5	122 000	151 000	12 500	15 400	3 000	4 000
	120	32.75	31	27	2	1.5	157 000	202 000	16 000	20 600	3 000	4 000
	120	41	41	32	2	1.5	202 000	282 000	20 600	28 800	3 000	4 000
	140	36	33	28	3	2.5	200 000	233 000	20 400	23 800	2 600	3 600
	140	36	33	23	3	2.5	173 000	205 000	17 700	20 900	2 400	3 400
	140	36	33	23	3	2.5	173 000	205 000	17 700	20 900	2 400	3 400
	140	51	48	39	3	2.5	267 000	340 000	27 300	35 000	2 800	3 800

Remarks The suffix C represents medium-angle tapered roller bearings. Since they are designed for specific applications, please consult NSK when using bearings with suffix C.

Bearing Numbers	ISO355 Dimension Series approx	Abutment and Fillet Dimensions (mm)						Cone r max	Cup r max	Eff. Load Centers (mm) a	Constant e	Axial Load Factors		Mass (kg) approx	
		d_a min	d_b max	D_a max	D_b min	S_a min	S_b min					Y <sub>1</sub>	Y <sub>0</sub>		
HR 32911 J HR 32011 XJ HR 33011 J	2BC	64	60	74	73	76	4	3	1	1	14.6	0.31	1.9	1.1	0.282
	3CC	66	62	81	80	86	4	5.5	1.5	1.5	19.7	0.41	1.5	0.81	0.568
	2CE	66	62	81	80	86	5	6	1.5	1.5	19.2	0.31	1.9	1.1	0.657
HR 33111 J HR 30211 J HR 32211 J	3CE	66	62	86	82	91	5	7	1.5	1.5	22.4	0.37	1.6	0.88	0.877
	3DB	67	64	91	89	94	4	4.5	2	1.5	20.9	0.41	1.5	0.81	0.736
	3DC	67	63	91	87	95	4	5.5	2	1.5	22.7	0.41	1.5	0.81	0.859
HR 33211 J T 7 FC055 HR 30311 J	3DE	67	62	91	86	96	6	8	2	1.5	25.2	0.40	1.5	0.83	1.18
	7FC	73	66	101	86	109	4	10.5	2.5	2.5	39.0	0.87	0.69	0.38	1.58
	2FB	70	71	110	104	111	4	6.5	2	2	24.6	0.35	1.7	0.96	1.63
HR 30311 DJ HR 31311 J HR 32311 J HR 32311 CJ	7FB	75	67	110	94	114	4	10.5	2	2	37.0	0.83	0.73	0.40	1.58
	7FB	75	67	110	94	114	4	10.5	2	2	37.0	0.83	0.73	0.40	1.58
	2FD	73	67	110	99	111	4	10.5	2	2	29.9	0.35	1.7	0.96	2.39
5FD	73	65	110	91	112	4	10.5	2	2	35.8	0.55	1.1	0.60	2.47	
HR 32912 J HR 32012 XJ HR 33012 J	2BC	69	65	79	78	81	4	3	1	1	15.5	0.33	1.8	1.0	0.306
	4CC	71	66	86	85	91	4	5.5	1.5	1.5	20.9	0.43	1.4	0.77	0.608
	2CE	71	66	86	85	90	5	6	1.5	1.5	20.0	0.33	1.8	1.0	0.713
HR 33112 J HR 30212 J HR 32212 J	3CE	71	68	91	88	96	5	7	1.5	1.5	23.6	0.40	1.5	0.83	0.91
	3EB	72	69	101	96	103	4	4.5	2	1.5	22.0	0.41	1.5	0.81	0.930
	3EC	72	68	101	95	104	4	5.5	2	1.5	24.1	0.41	1.5	0.81	1.18
HR 33212 J T 7 FC060 HR 30312 J	3EE	72	68	101	94	105	6	9	2	1.5	27.6	0.40	1.5	0.82	1.56
	7FC	78	72	111	94	119	4	11	2.5	2.5	41.3	0.82	0.73	0.40	2.03
	2FB	78	77	118	112	120	4	7.5	2.5	2	26.0	0.35	1.7	0.96	2.03
HR 30312 DJ HR 31312 J HR 32312 J 32312 C	7FB	84	74	118	103	125	4	11.5	2.5	2	40.3	0.83	0.73	0.40	1.98
	7FB	84	74	118	103	125	4	11.5	2.5	2	40.3	0.83	0.73	0.40	1.98
	2FD	81	74	118	107	120	4	11.5	2.5	2	31.4	0.35	1.7	0.96	2.96
—	—	81	74	116	102	125	4	13.5	2.5	2	39.9	0.58	1.0	0.57	2.86
HR 32913 J HR 32013 XJ HR 33013 J	2BC	74	70	84	82	86	4	3	1	1	16.8	0.35	1.7	0.93	0.323
	4CC	76	71	91	90	97	4	5.5	1.5	1.5	22.4	0.46	1.3	0.72	0.646
	2CE	76	71	91	90	96	5	6	1.5	1.5	21.1	0.35	1.7	0.95	0.76
HR 33113 J HR 30213 J HR 32213 J	3DE	76	73	101	96	106	6	7.5	1.5	1.5	26.0	0.39	1.5	0.85	1.32
	3EB	77	78	111	106	113	4	4.5	2	1.5	23.8	0.41	1.5	0.81	1.18
	3EC	77	75	111	104	115	4	5.5	2	1.5	27.1	0.41	1.5	0.81	1.55
HR 33213 J HR 30313 J HR 30313 DJ	3EE	77	74	111	102	115	6	9	2	1.5	29.2	0.39	1.5	0.85	2.04
	2GB	83	83	128	121	130	4	8	2.5	2	27.9	0.35	1.7	0.96	2.51
	7GB	89	80	128	111	133	4	13	2.5	2	43.2	0.83	0.73	0.40	2.43
HR 31313 J HR 32313 J	7GB	89	80	128	111	133	4	13	2.5	2	43.2	0.83	0.73	0.40	2.43
	2GD	86	80	128	116	130	4	12	2.5	2	34.0	0.35	1.7	0.96	3.6

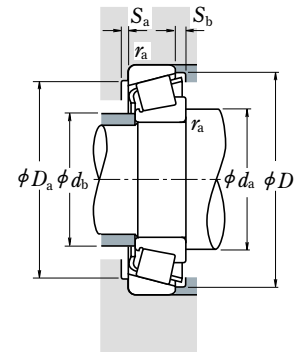
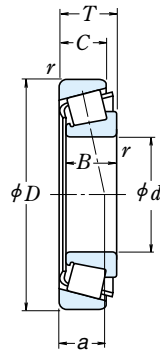








Bore Diameter 140 – 170 mm



Dynamic Equivalent Load

$$P = X F_r + Y F_a$$

$F_a/F_r \leq e$		$F_a/F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Static Equivalent Load

$$P_0 = 0.5 F_r + Y_0 F_a$$

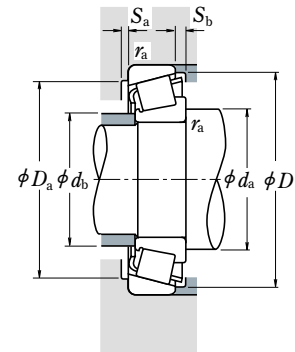
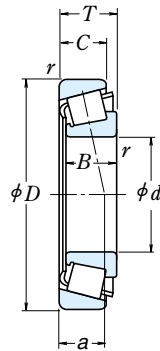
When  $F_r > 0.5 F_r + Y_0 F_a$ , use  $P_0 = F_r$

The values of  $e$ ,  $Y_1$ , and  $Y_0$  are given in the table below.

d	Boundary Dimensions (mm)				Cone r min	Cup r max	Basic Load Ratings (N) / (kgf)				Limiting Speeds (min <sup>-1</sup> )	
	D	T	B	C			C <sub>r</sub>	C <sub>0r</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil
140	190	32	25	2	1.5	206 000	390 000	21 000	39 500	1 700	2 200	
	210	45	34	2.5	2	325 000	555 000	33 000	57 000	1 600	2 200	
	210	56	56	44	2.5	410 000	770 000	42 000	78 500	1 600	2 200	
	250	45.75	42	4	3	390 000	515 000	40 000	52 500	1 400	1 900	
	250	71.75	68	58	4	610 000	915 000	62 000	93 500	1 400	1 900	
	300	67.75	62	53	5	740 000	945 000	75 500	96 500	1 200	1 700	
	300	77	70	47	5	695 000	955 000	71 000	97 500	1 100	1 500	
	300	107.75	102	85	5	985 000	1 440 000	101 000	147 000	1 200	1 600	
	150	210	38	31	2.5	2	247 000	440 000	25 200	45 000	1 500	2 000
		210	38	30	2.5	2	281 000	520 000	28 600	53 000	1 500	2 000
		225	48	48	36	3	375 000	650 000	38 000	66 500	1 400	2 000
		225	59	59	46	3	435 000	805 000	44 000	82 000	1 400	2 000
270		49	45	38	4	485 000	665 000	49 000	67 500	1 300	1 800	
270		77	73	60	4	705 000	1 080 000	71 500	110 000	1 300	1 800	
320		72	65	55	5	690 000	860 000	70 000	87 500	1 100	1 500	
320		72	65	55	5	825 000	1 060 000	84 500	108 000	1 100	1 600	
320		82	75	50	5	790 000	1 100 000	80 500	112 000	1 000	1 400	
320		114	108	90	5	1 120 000	1 700 000	114 000	174 000	1 100	1 500	
160		220	38	30	2.5	2	296 000	570 000	30 000	58 000	1 400	1 900
		240	51	38	3	2.5	425 000	750 000	43 500	76 500	1 300	1 800
	290	52	48	40	4	530 000	730 000	54 000	74 500	1 200	1 600	
	290	84	80	67	4	795 000	1 120 000	81 000	125 000	1 200	1 600	
	340	75	68	58	5	765 000	960 000	78 000	98 000	1 000	1 400	
	340	75	68	58	5	870 000	1 110 000	89 000	113 000	1 100	1 400	
	340	75	68	48	5	675 000	875 000	69 000	89 000	950	1 300	
	340	121	114	95	5	1 210 000	1 770 000	123 000	181 000	1 000	1 400	
	170	230	38	31	2.5	2.5	258 000	485 000	26 300	49 500	1 300	1 800
		230	38	30	2.5	2	294 000	560 000	30 000	57 000	1 400	1 800
		260	57	57	43	3	505 000	890 000	51 500	90 500	1 200	1 700
		310	57	52	43	5	630 000	885 000	64 000	90 000	1 100	1 500
310		91	86	71	5	930 000	1 450 000	94 500	148 000	1 100	1 500	
360		80	72	62	5	845 000	1 080 000	86 000	110 000	950	1 300	
360		80	72	62	5	960 000	1 230 000	98 000	125 000	1 000	1 300	
360		80	72	50	5	760 000	1 040 000	77 500	106 000	900	1 200	
360		127	120	100	5	1 370 000	2 050 000	140 000	209 000	1 000	1 300	

Bearing Numbers	ISO355 Dimension Series approx	Abutment and Fillet Dimensions (mm)						Cone r max	Cup r min	Eff. Load Centers (mm) a	Constant e	Axial Load Factors		Mass (kg) approx	
		d <sub>a</sub> min	d <sub>b</sub> max	D <sub>a</sub> max	D <sub>b</sub> min	S <sub>a</sub> min	S <sub>b</sub> min					Y <sub>1</sub>	Y <sub>0</sub>		
HR 32928 J HR 32028 XJ HR 33028 J	2CC	152	150	180	178	184	6	7	2	1.5	33.6	0.36	1.7	0.92	2.64
	4DC	155	152	200	189	202	8	11	2	2	46.6	0.46	1.3	0.72	5.32
	2DE	155	153	198	189	202	7	12	2	2	45.5	0.36	1.7	0.92	6.74
HR 30228 J HR 32228 J HR 30328 J	4FB	161	164	236	221	234	7	9.5	3	2.5	48.9	0.44	1.4	0.76	8.74
	4FD	161	159	236	213	238	9	13.5	3	2.5	60.5	0.44	1.4	0.76	14.3
	2GB	167	177	282	256	273	9	14.5	4	3	55.7	0.35	1.7	0.96	21.1
HR 31328 J 32328	7GB	184	174	282	236	280	9	30	4	3	92.8	0.83	0.73	0.40	28.5
	—	172	177	282	246	281	9	22.5	4	3	76.4	0.37	1.6	0.88	33.9
32930 HR 32930 J HR 32030 XJ	—	165	162	200	195	201	7	7	2	2	36.7	0.33	1.8	1.0	3.8
	2DC	165	163	198	196	202	7	8	2	2	36.5	0.33	1.8	1.0	4.05
	4EC	168	164	213	202	216	8	12	2.5	2	49.8	0.46	1.3	0.72	6.6
HR 33030 J HR 30230 J HR 32230 J	2EE	168	165	213	203	217	8	13	2.5	2	48.7	0.36	1.7	0.90	8.07
	2GB	171	175	256	236	250	7	11	3	2.5	51.3	0.44	1.4	0.76	11.2
	4GD	171	171	256	228	254	8	17	3	2.5	64.7	0.44	1.4	0.76	17.8
30330 HR 30330 J HR 31330 J 32330	—	177	193	302	275	292	8	17	4	3	61.4	0.36	1.7	0.92	24.2
	2GB	177	190	302	276	292	8	17	4	3	60.0	0.35	1.7	0.96	25
	7GB	194	187	302	253	300	9	32	4	3	99.3	0.83	0.73	0.40	28.5
32330	—	182	191	302	262	297	8	24	4	3	81.5	0.37	1.6	0.88	41.4
HR 32932 J HR 32032 XJ HR 30232 J	2DC	175	173	208	206	212	7	8	2	2	38.7	0.35	1.7	0.95	4.32
	4EC	178	175	228	216	231	8	13	2.5	2	53.0	0.46	1.3	0.72	7.93
	4GB	181	189	276	253	269	8	12	3	2.5	55.0	0.44	1.4	0.76	13.7
HR 32232 J 30332 HR 30332 J	4GD	181	184	276	243	274	10	17	3	2.5	70.5	0.44	1.4	0.76	22.7
	—	187	205	322	293	311	10	17	4	3	64.6	0.36	1.7	0.92	28.4
	2GB	187	201	322	293	310	10	17	4	3	62.9	0.35	1.7	0.96	29.2
30332 D 32332	—	196	198	322	270	313	9	27	4	3	99.3	0.81	0.74	0.41	27.5
	—	192	202	322	281	319	10	26	4	3	87.1	0.37	1.6	0.88	48.3
32934 HR 32934 J HR 32034 XJ	—	185	183	220	216	223	7	7	2	2	41.6	0.36	1.7	0.90	4.3
	3DC	185	180	218	215	222	7	8	2	2	41.7	0.38	1.6	0.86	4.44
	4EC	188	187	248	232	249	10	14	2.5	2	56.6	0.44	1.4	0.74	10.6
HR 30234 J HR 32234 J 30334	4GB	197	202	292	273	288	8	14	4	3	59.4	0.44	1.4	0.76	17.1
	4GD	197	197	292	262	294	10	20	4	3	76.4	0.44	1.4	0.76	28
	—	197	221	342	312	332	10	18	4	3	70.1	0.37	1.6	0.90	33.5
HR 30334 J 30334 D 32334	2GB	197	214	342	310	329	10	18	4	3	67.3	0.35	1.7	0.96	34.5
	—	206	215	342	288	332	10	30	4	3	107.3	0.81	0.74	0.41	33.4
	—	202	213	342	297	337	10	27	4	3	91.3	0.37	1.6	0.88	57

Bore Diameter 180 – 240 mm



Dynamic Equivalent Load

$$P = X F_r + Y F_a$$

$F_a/F_r \leq e$		$F_a/F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Static Equivalent Load

$$P_0 = 0.5 F_r + Y_0 F_a$$

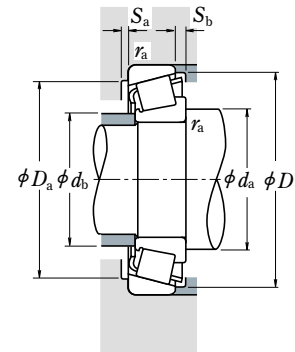
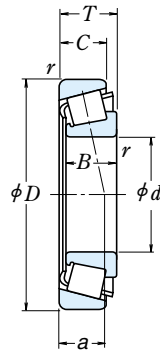
When  $F_r > 0.5 F_r + Y_0 F_a$ , use  $P_0 = F_r$

The values of  $e$ ,  $Y_1$ , and  $Y_0$  are given in the table below.

Boundary Dimensions (mm)					Basic Load Ratings				Limiting Speeds			
$d$	$D$	$T$	$B$	$C$	$C_r$	$C_{0r}$	$C_r$	$C_{0r}$	Grease	Oil		
180	250	45	45	34	2.5	2	350 000	685 000	36 000	69 500	1 300	1 700
	280	64	64	48	3	2.5	640 000	1 130 000	65 000	115 000	1 200	1 600
	320	57	52	43	5	4	650 000	930 000	66 000	95 000	1 100	1 400
	320	91	86	71	5	4	960 000	1 540 000	98 000	157 000	1 100	1 400
	380	83	75	64	5	4	935 000	1 230 000	95 500	126 000	900	1 300
	380	83	75	53	5	4	820 000	1 120 000	83 500	114 000	850	1 200
	380	134	126	106	5	4	1 520 000	2 290 000	155 000	234 000	950	1 300
	290	64	64	48	3	2.5	650 000	1 170 000	66 000	119 000	1 100	1 500
	340	60	55	46	5	4	760 000	1 080 000	77 500	111 000	1 000	1 300
	400	86	78	65	6	5	1 010 000	1 340 000	103 000	136 000	850	1 200
190	260	45	45	34	2.5	2	365 000	715 000	37 000	73 000	1 200	1 600
	290	64	64	48	3	2.5	650 000	1 170 000	66 000	119 000	1 100	1 500
	340	60	55	46	5	4	760 000	1 080 000	77 500	111 000	1 000	1 300
	340	97	92	75	5	4	1 110 000	1 770 000	113 000	181 000	1 000	1 400
	400	86	78	65	6	5	1 010 000	1 340 000	103 000	136 000	850	1 200
	400	140	132	109	6	5	1 660 000	2 580 000	169 000	263 000	850	1 200
	280	51	48	41	3	2.5	410 000	780 000	42 000	80 000	1 100	1 500
	280	51	51	39	3	2.5	480 000	935 000	48 500	95 000	1 100	1 500
	310	70	70	53	3	2.5	760 000	1 370 000	77 500	139 000	1 000	1 400
	360	64	58	48	5	4	825 000	1 180 000	84 000	121 000	950	1 300
200	360	104	98	82	5	4	1 210 000	1 920 000	123 000	196 000	950	1 300
	420	89	80	67	6	5	1 030 000	1 390 000	105 000	142 000	850	1 200
	420	89	80	56	6	5	965 000	1 330 000	98 500	136 000	750	1 000
	420	146	138	115	6	5	1 820 000	2 870 000	185 000	292 000	800	1 100
	300	51	51	39	3	2.5	490 000	990 000	50 000	101 000	1 000	1 400
	340	76	76	57	4	3	885 000	1 610 000	90 500	164 000	950	1 300
	400	72	65	54	5	4	810 000	1 150 000	82 500	117 000	850	1 100
	400	114	108	90	5	4	1 340 000	2 210 000	137 000	225 000	850	1 100
	460	97	88	73	6	5	1 430 000	1 990 000	146 000	203 000	750	1 000
	460	154	145	122	6	5	2 020 000	3 200 000	206 000	325 000	750	1 000
240	320	51	51	39	3	2.5	500 000	1 040 000	51 000	107 000	950	1 300
	360	76	76	57	4	3	920 000	1 730 000	94 000	177 000	850	1 200
	440	79	72	60	5	4	990 000	1 400 000	101 000	142 000	750	1 000
	440	127	120	100	5	4	1 630 000	2 730 000	166 000	278 000	750	1 000
	500	105	95	80	6	5	1 660 000	2 340 000	169 000	238 000	670	950
	500	165	155	132	6	5	2 520 000	4 100 000	257 000	415 000	670	900

Bearing Numbers	ISO355 Dimension Series approx	Abutment and Fillet Dimensions (mm)						Cone Cup		Eff. Load Centers (mm) $a$	Constant $e$	Axial Load Factors		Mass (kg) approx	
		$d_a$ min	$d_b$ max	$D_a$ max	$D_b$ min	$S_a$ min	$S_b$ min	$r_a$ max	$r_b$ max			$Y_1$	$Y_0$		
HR 32936 J HR 32036 XJ HR 30236 J	4DC	195	192	240	227	241	8	11	2	2	53.9	0.48	1.3	0.69	6.56
	3FD	198	199	268	248	267	10	16	2.5	2	60.4	0.42	1.4	0.78	14.3
	4GB	207	210	302	281	297	9	14	4	3	61.8	0.45	1.3	0.73	17.8
HR 32236 J 30336 30336 D 32336	4GD	207	205	302	270	303	10	20	4	3	78.8	0.45	1.3	0.73	29.8
	—	207	233	362	324	345	10	19	4	3	72.4	0.36	1.7	0.92	39.3
	—	216	229	362	304	352	10	30	4	3	113.1	0.81	0.74	0.41	38.5
	—	212	225	362	310	353	10	28	4	3	96.6	0.37	1.6	0.88	66.8
HR 32938 J HR 32038 XJ HR 30238 J	4DC	205	201	250	237	251	8	11	2	2	55.3	0.48	1.3	0.69	6.83
	4FD	208	209	278	258	279	10	16	2.5	2	63.3	0.44	1.4	0.75	14.9
	4GB	217	223	322	302	318	9	14	4	3	64.4	0.44	1.4	0.76	21.4
HR 32238 J 30338 32338	4GD	217	216	322	290	323	10	22	4	3	80.5	0.44	1.4	0.76	35.2
	—	223	248	378	346	366	11	21	5	4	76.1	0.36	1.7	0.92	46
	—	229	243	378	332	375	11	31	5	4	102.7	0.37	1.6	0.88	78.9
32940 HR 32940 J HR 32040 XJ	—	218	217	268	256	269	9	10	2.5	2	53.4	0.37	1.6	0.88	9.26
	3EC	218	216	268	258	271	9	12	2.5	2	54.2	0.39	1.5	0.84	9.65
	4FD	218	221	298	277	297	11	17	2.5	2	67.4	0.43	1.4	0.77	18.9
HR 30240 J HR 32240 J 30340	4GB	227	236	342	318	336	10	16	4	3	68.7	0.44	1.4	0.76	25.1
	3GD	227	230	342	305	340	11	22	4	3	85.1	0.41	1.5	0.81	42.6
	—	233	253	398	346	368	11	22	5	4	81.4	0.37	1.6	0.88	52.3
30340 D 32340	—	244	253	398	336	385	11	33	5	4	122.8	0.81	0.74	0.41	49.6
	—	239	253	398	346	392	11	31	5	4	106.7	0.37	1.6	0.88	90.9
HR 32944 J HR 32044 XJ 30244	3EC	238	235	288	278	293	9	12	2.5	2	59.2	0.43	1.4	0.78	10.3
	4FD	241	244	326	303	326	12	19	3	2.5	73.6	0.43	1.4	0.77	24.4
	—	247	267	382	350	367	11	18	4	3	74.6	0.40	1.5	0.82	33.6
32244 30344 32344	—	247	260	382	340	377	12	24	4	3	93.0	0.40	1.5	0.82	57.4
	—	253	283	438	390	414	12	24	5	4	85.3	0.36	1.7	0.92	72.4
	—	259	274	438	372	421	12	32	5	4	114.9	0.37	1.6	0.88	114
HR 32948 J HR 32048 XJ 30248	4EC	258	255	308	297	314	9	12	2.5	2	65.1	0.46	1.3	0.72	11.1
	4FD	261	262	346	321	346	12	19	3	2.5	79.1	0.46	1.3	0.72	26.2
	—	267	288	422	384	408	11	19	4	3	85.1	0.44	1.4	0.74	45.2
32248 30348 32348	—	267	285	422	374	416	12	27	4	3	102.5	0.40	1.5	0.82	78
	—	273	308	478	422	447	12	25	5	4	92.8	0.36	1.7	0.92	92.6
	—	279	301	478	410	464	12	33	5	4	123.2	0.37	1.6	0.88	145

Bore Diameter 260 – 440 mm



Dynamic Equivalent Load

$$P = X F_r + Y F_a$$

$F_a/F_r \leq e$		$F_a/F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Static Equivalent Load

$$P_0 = 0.5 F_r + Y_0 F_a$$

When  $F_r > 0.5 F_r + Y_0 F_a$ , use  $P_0 = F_r$

The values of  $e$ ,  $Y_1$ , and  $Y_0$  are given in the table below.

d	Boundary Dimensions (mm)				Cone r	Cup r	Basic Load Ratings				Limiting Speeds	
	D	T	B	C			(N)	(kgf)	Grease	Oil		
260	360	63.5	63.5	48	3	2.5	730 000	1 450 000	74 500	148 000	850	1 100
	400	87	87	65	5	4	1 160 000	2 160 000	118 000	220 000	800	1 100
	480	89	80	67	6	5	1 190 000	1 700 000	121 000	174 000	670	900
280	480	137	130	106	6	5	1 900 000	3 300 000	194 000	335 000	670	950
	540	113	102	85	6	6	1 870 000	2 640 000	190 000	269 000	630	850
	540	176	165	136	6	6	2 910 000	4 800 000	297 000	490 000	630	850
300	420	76	72	62	4	3	895 000	1 820 000	91 000	186 000	710	950
	420	76	76	57	4	3	1 010 000	2 100 000	103 000	214 000	710	950
	460	100	100	74	5	4	1 440 000	2 700 000	147 000	275 000	670	900
320	540	96	85	71	6	5	1 440 000	2 100 000	147 000	214 000	600	800
	540	149	140	115	6	5	2 220 000	3 700 000	226 000	380 000	600	800
	440	76	72	63	4	3	900 000	1 880 000	92 000	192 000	970	900
340	440	76	76	57	4	3	1 040 000	2 220 000	106 000	227 000	670	900
	480	100	100	74	5	4	1 510 000	2 910 000	153 000	297 000	630	850
	580	104	92	75	6	5	1 640 000	2 420 000	168 000	247 000	530	750
360	580	159	150	125	6	5	2 860 000	5 050 000	292 000	515 000	530	750
	670	210	200	170	7.5	7.5	4 200 000	7 100 000	430 000	725 000	480	670
	460	76	72	63	4	3	910 000	1 940 000	93 000	197 000	630	850
380	460	76	76	57	4	3	1 050 000	2 220 000	107 000	226 000	630	850
	520	112	106	92	6	5	1 650 000	3 400 000	168 000	345 000	560	750
	480	76	72	62	4	3	945 000	2 100 000	96 500	214 000	600	800
400	480	76	76	57	4	3	1 080 000	2 340 000	110 000	239 000	560	800
	540	112	106	92	6	5	1 680 000	3 500 000	171 000	355 000	530	750
	520	87	82	71	5	4	1 210 000	2 550 000	124 000	260 000	560	750
420	540	87	82	71	5	4	1 250 000	2 700 000	128 000	276 000	530	710
	600	125	118	100	6	5	1 960 000	4 050 000	200 000	415 000	480	670
440	560	87	82	72	5	4	1 300 000	2 810 000	132 000	287 000	500	670
	620	125	118	100	6	5	2 000 000	4 200 000	204 000	430 000	450	630
440	650	130	122	104	6	6	2 230 000	4 600 000	227 000	470 000	430	600

Bearing Numbers	ISO355 Dimension Series approx	Abutment and Fillet Dimensions (mm)						Cone r	Cup r	Eff. Load Centers (mm) a	Constant e	Axial Load Factors		Mass (kg) approx	
		d_a min	d_b max	D_a max	D_b min	S_a min	S_b min					Y_1	Y_0		
HR 32952 J HR 32052 XJ 30252	3EC	278	278	348	333	347	11	15.5	2.5	2	69.8	0.41	1.5	0.81	18.6
	4FC	287	287	382	357	383	14	22	4	3	86.3	0.43	1.4	0.76	38.5
	—	293	316	458	421	447	12	22	5	4	94.5	0.44	1.4	0.74	60.7
32252 30352 32352	—	293	305	458	394	446	14	31	5	4	116.0	0.45	1.3	0.73	103
	—	293	336	512	460	487	16	28	5	5	101.6	0.36	1.7	0.92	114
	—	293	328	512	441	495	13	40	5	5	130.5	0.37	1.6	0.88	188
HR 32956 J HR 32056 XJ 30256	4EC	298	297	368	352	368	12	15.5	2.5	2	75.3	0.43	1.4	0.76	20
	4FC	307	305	402	374	402	14	22	4	3	91.6	0.46	1.3	0.72	40.6
	—	313	339	478	436	462	12	22	5	4	98.5	0.44	1.4	0.74	66.3
32256 32356	—	313	325	478	412	467	14	31	5	4	123.0	0.47	1.3	0.70	109
	—	319	353	552	475	532	14	42	5	5	139.6	0.37	1.6	0.89	224
	32960	—	321	326	406	386	405	13	14	3	2.5	79.3	0.37	1.6	0.88
HR 32960 J HR 32060 XJ	3FD	321	324	406	387	405	13	19	3	2.5	79.9	0.39	1.5	0.84	31.4
	4GD	327	330	442	408	439	15	26	4	3	98.4	0.43	1.4	0.76	56.6
	30260	—	333	355	518	470	499	14	25	5	4	105.1	0.44	1.4	0.74
32260	—	333	352	518	458	514	15	34	5	4	131.6	0.46	1.3	0.72	132
32964 HR 32964 J HR 32064 XJ	—	341	345	426	404	425	13	13	3	2.5	84.3	0.39	1.5	0.84	32
	3FD	341	344	426	406	426	13	19	3	2.5	85.0	0.42	1.4	0.79	33.3
	4GD	347	350	462	430	461	15	26	4	3	104.5	0.46	1.3	0.72	60
30264 32264 32364	—	353	381	558	503	533	14	29	5	4	113.7	0.44	1.4	0.74	99.3
	—	353	383	558	487	550	15	34	5	4	141.6	0.46	1.3	0.72	175
	—	383	412	634	547	616	14	42	6	6	157.5	0.37	1.6	0.88	343
32968 HR 32968 J 32068	—	361	364	446	426	446	13	13	3	2.5	89.2	0.41	1.5	0.80	33.6
	4FD	361	362	446	427	446	13	19	3	2.5	91.0	0.44	1.4	0.75	34.3
	—	373	386	498	464	496	3.5	22	5	4	104.4	0.37	1.6	0.89	83.7
32972 HR 32972 J 32072	—	381	386	466	445	465	14	14	3	2.5	91.4	0.40	1.5	0.82	35.8
	4FD	381	381	466	445	466	13	19	3	2.5	96.8	0.46	1.3	0.72	36.1
	—	393	402	518	480	514	5.5	22	5	4	108.5	0.38	1.6	0.86	86.5
32976	—	407	406	502	478	501	16	16	4	3	95.2	0.39	1.6	0.86	49.5
32980 32080	—	427	428	522	499	524	16	16	4	3	100.8	0.40	1.5	0.82	52.7
	—	433	443	578	533	565	5	25	5	4	115.3	0.36	1.7	0.92	116
32984 32084	—	447	448	542	521	544	3.5	15	4	3	106.1	0.41	1.5	0.81	54.8
	—	453	463	598	552	586	6.5	25	5	4	120.0	0.37	1.6	0.88	121
32088	—	473	487	622	582	616	5	26	5	5	126.3	0.36	1.7	0.92	136





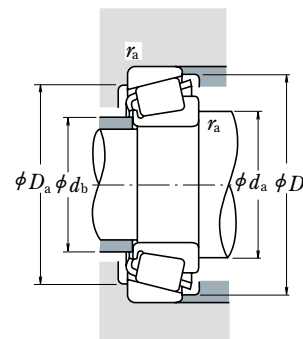
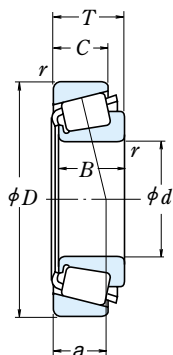






SINGLE-ROW TAPERED ROLLER BEARINGS (INCH DESIGN)

Bore Diameter 35.717 – 41.275 mm



Dynamic Equivalent Load

$$P = XF_r + YF_a$$

$F_a/F_r \leq e$		$F_a/F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

Static Equivalent Load

$$P_0 = 0.5F_r + Y_0F_a$$

When  $F_r > 0.5F_r + Y_0F_a$ , use  $P_0 = F_r$

The values of  $e$ ,  $Y_1$ , and  $Y_0$  are given in the table below.

Boundary Dimensions (mm)						Basic Load Ratings (N)				Limiting Speeds (min <sup>-1</sup> )	
d	D	T	B	C	Cone Cup r min	C <sub>r</sub>	C <sub>0r</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil
35.717	72.233	25.400	25.400	19.842	3.5 2.3	63 500	83 500	6 500	8 500	5 000	7 100
36.487	73.025	23.812	24.608	19.050	1.5 0.8	71 000	86 000	7 250	8 750	5 300	7 100
36.512	76.200	29.370	28.575	23.020	3.5 3.3	78 500	106 000	8 000	10 800	4 800	6 700
	79.375	29.370	29.771	23.812	0.8 3.3	88 000	106 000	8 950	10 800	4 800	6 700
	88.501	25.400	23.698	17.462	2.3 1.5	73 000	81 000	7 450	8 250	4 000	5 600
	93.662	31.750	31.750	26.195	1.5 3.3	110 000	142 000	11 200	14 400	4 000	5 600
38.000	63.000	17.000	17.000	13.500	spec. 1.3	38 500	52 000	3 900	5 300	5 600	7 500
38.100	63.500	12.700	11.908	9.525	1.5 0.8	24 100	30 500	2 460	3 100	5 300	7 100
	65.088	18.034	18.288	13.970	2.3 1.3	42 500	55 000	4 300	5 650	5 300	7 500
	65.088	18.034	18.288	13.970	spec. 1.3	42 500	55 000	4 300	5 650	5 300	7 500
	65.088	19.812	18.288	15.748	2.3 1.3	42 500	55 000	4 300	5 650	5 300	7 500
	68.262	15.875	16.520	11.908	1.5 1.5	45 000	53 500	4 600	5 450	5 300	7 100
	69.012	19.050	19.050	15.083	2.0 2.3	49 000	61 000	4 950	6 250	5 300	7 100
	69.012	19.050	19.050	15.083	3.5 0.8	49 000	61 000	4 950	6 250	5 300	7 100
	72.238	20.638	20.638	15.875	3.5 1.3	48 500	59 500	4 950	6 050	5 300	7 100
	73.025	23.812	25.654	19.050	3.5 0.8	73 500	91 000	7 500	9 300	5 000	6 700
	76.200	23.812	25.654	19.050	3.5 3.3	73 500	91 000	7 500	9 300	5 000	6 700
	76.200	23.812	25.654	19.050	3.5 0.8	73 500	91 000	7 500	9 300	5 000	6 700
	79.375	29.370	29.771	23.812	3.5 3.3	88 000	106 000	8 950	10 800	4 800	6 700
	80.035	24.608	23.698	18.512	0.8 1.5	69 000	84 500	7 000	8 600	4 500	6 300
	82.550	29.370	28.575	23.020	0.8 3.3	87 000	117 000	8 850	11 900	4 500	6 000
	88.501	25.400	23.698	17.462	2.3 1.5	73 000	81 000	7 450	8 250	4 000	5 600
	88.501	26.988	29.083	22.225	3.5 1.5	96 500	109 000	9 800	11 100	4 500	6 000
	95.250	30.958	28.301	20.638	1.5 0.8	87 500	97 000	8 950	9 850	3 600	5 300
39.688	73.025	25.654	22.098	21.336	0.8 2.3	62 500	80 000	6 400	8 150	5 000	6 700
	76.200	23.812	25.654	19.050	3.5 3.3	73 500	91 000	7 500	9 300	5 000	6 700
	80.167	29.370	30.391	23.812	0.8 3.3	92 500	108 000	9 450	11 000	4 800	6 300
40.000	80.000	21.000	22.403	17.826	3.5 1.3	68 500	75 500	6 950	7 700	4 500	6 300
	80.000	21.000	22.403	17.826	0.8 1.3	68 500	75 500	6 950	7 700	4 500	6 300
	88.501	25.400	23.698	17.462	2.3 1.5	73 000	81 000	7 450	8 250	4 000	5 600
41.000	68.000	17.500	18.000	13.500	spec. 1.5	43 500	58 000	4 450	5 950	5 300	7 100
41.275	73.025	16.667	17.462	12.700	3.5 1.5	44 500	54 000	4 550	5 500	4 800	6 700
	73.431	19.558	19.812	14.732	3.5 0.8	54 500	67 000	5 550	6 850	4 800	6 700
	73.431	21.430	19.812	16.604	3.5 0.8	54 500	67 000	5 550	6 850	4 800	6 700

Bearing Numbers		Abutment and Fillet Dimensions (mm)				Eff. Load Centers (mm)		Constant		Axial Load Factors		Mass (kg)	
CONE	CUP	d <sub>a</sub>	d <sub>b</sub>	D <sub>a</sub>	D <sub>b</sub>	a	e	e	Y <sub>1</sub>	Y <sub>0</sub>	CONE	CUP	
HM 88648	HM 88610	52	43	60	69	3.5	2.3	20.7	0.55	1.1	0.60	0.298	0.188
25880	25821	44	42	65	68	1.5	0.8	15.7	0.29	2.1	1.1	0.291	0.167
HM 89449	HM 89410	54	44.5	62	73	3.5	3.3	23.6	0.55	1.1	0.60	0.38	0.257
3479	3420	45.5	44.5	67	74	0.8	3.3	20.0	0.37	1.6	0.90	0.429	0.259
44143	44348	54	50	75	84	2.3	1.5	27.9	0.78	0.77	0.42	0.502	0.245
46143	46368	48.5	46.5	79	87	1.5	3.3	24.0	0.40	1.5	0.82	0.765	0.405
▲ JL 69349	▲ JL 69310	49	42.5	56	60	3.5	1.3	14.6	0.42	1.4	0.79	0.132	0.071
13889	13830	45	42.5	59	60	1.5	0.8	11.9	0.35	1.7	0.95	0.109	0.046
LM 29749	LM 29710	46	42.5	59	62	2.3	1.3	13.7	0.33	1.8	0.99	0.16	0.079
LM 29748	LM 29710	49	42.5	59	62	3.5	1.3	13.7	0.33	1.8	0.99	0.158	0.079
LM 29749	LM 29711	46	42.5	58	62	2.3	1.3	15.5	0.33	1.8	0.99	0.16	0.094
19150	19268	45	43	61	65	1.5	1.5	14.5	0.44	1.4	0.74	0.173	0.073
13687	13621	46.5	43	61	65	2	2.3	15.8	0.40	1.5	0.82	0.193	0.104
13685	13620	49.5	43	62	65	3.5	0.8	15.8	0.40	1.5	0.82	0.191	0.105
16150	16284	49.5	43	63	67	3.5	1.3	16.0	0.40	1.5	0.82	0.212	0.146
2788	2735 X	50	43.5	66	69	3.5	0.8	15.9	0.30	2.0	1.1	0.312	0.135
2788	2720	50	43.5	66	70	3.5	3.3	15.9	0.30	2.0	1.1	0.312	0.187
2788	2729	50	43.5	68	70	3.5	0.8	15.9	0.30	2.0	1.1	0.312	0.191
3490	3420	52	45.5	67	74	3.5	3.3	20.0	0.37	1.6	0.90	0.404	0.259
27880	27820	48	47	68	75	0.8	1.5	21.5	0.56	1.1	0.59	0.362	0.209
HM 801346	HM 801310	51	49	68	78	0.8	3.3	24.2	0.55	1.1	0.60	0.483	0.282
44150	44348	55	51	75	84	2.3	1.5	27.9	0.78	0.77	0.42	0.484	0.245
418	414	51	44.5	77	80	3.5	1.5	17.1	0.26	2.3	1.3	0.50	0.329
53150	53375	55	53	81	89	1.5	0.8	30.7	0.74	0.81	0.45	0.665	0.365
M 201047	M 201011	45.5	48	64	69	0.8	2.3	19.7	0.33	1.8	0.99	0.266	0.169
2789	2720	52	45	66	70	3.5	3.3	15.9	0.30	2.0	1.1	0.292	0.187
3386	3320	46.5	45.5	70	75	0.8	3.3	18.4	0.27	2.2	1.2	0.442	0.217
344	332	52	45.5	73	75	3.5	1.3	14.5	0.27	2.2	1.2	0.338	0.146
344 A	332	46	45.5	73	75	0.8	1.3	14.5	0.27	2.2	1.2	0.339	0.146
44157	44348	56	51	75	84	2.3	1.5	27.9	0.78	0.77	0.42	0.463	0.245
* LM 300849	** LM 300811	52	45	61	65	3.5	1.5	13.9	0.35	1.7	0.95	0.16	0.082
18590	18520	53	46	66	69	3.5	1.5	14.0	0.35	1.7	0.94	0.199	0.086
LM 501349	LM 501310	53	46.5	67	70	3.5	0.8	16.3	0.40	1.5	0.83	0.226	0.108
LM 501349	LM 501314	53	46.5	66	70	3.5	0.8	18.2	0.40	1.5	0.83	0.226	0.129

- \* The maximum bore diameter is listed and its tolerance is negative (See Table 8.4.1 on Page A68).
- \*\* The maximum outside diameter is listed and its tolerance is negative (See Table 8.4.2 on Pages A68 and A69).
- ▲ The tolerances are listed in Tables 2, 3 and 4 on Pages B109 and B110.

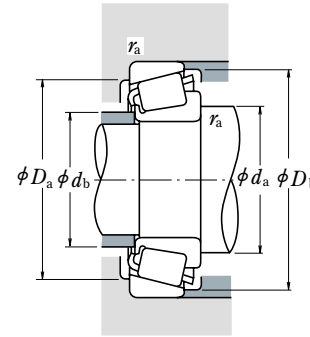
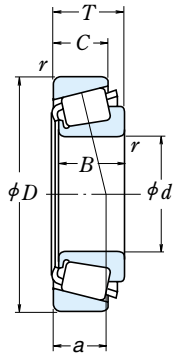






**SINGLE-ROW TAPERED ROLLER BEARINGS (INCH DESIGN)**

Bore Diameter 48.412 – 52.388 mm



**Dynamic Equivalent Load**

$$P = X F_r + Y F_a$$

$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

**Static Equivalent Load**

$$P_0 = 0.5 F_r + Y_0 F_a$$

When  $F_r > 0.5 F_r + Y_0 F_a$ , use  $P_0 = F_r$

The values of  $e$ ,  $Y_1$ , and  $Y_0$  are given in the table below.

d	Boundary Dimensions (mm)					Cone r min	Cup r max	Basic Load Ratings (N) (kgf)				Limiting Speeds (min <sup>-1</sup> )	
	D	T	B	C	C <sub>r</sub>			C <sub>0r</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
<b>48.412</b>	95.250	30.162	29.370	23.020	3.5	3.3	106 000	143 000	10 800	14 500	3 800	5 300	
	95.250	30.162	29.370	23.020	2.3	3.3	106 000	143 000	10 800	14 500	3 800	5 300	
<b>49.212</b>	104.775	36.512	36.512	28.575	3.5	0.8	139 000	192 000	14 200	19 600	3 400	4 800	
	114.300	44.450	44.450	36.068	3.5	3.3	196 000	243 000	20 000	24 800	3 400	4 800	
<b>50.000</b>	82.000	21.500	21.500	17.000	3.0	0.5	71 000	96 000	7 250	9 800	4 300	5 600	
	82.550	21.590	22.225	16.510	0.5	1.3	71 000	96 000	7 250	9 800	4 300	5 600	
	88.900	20.638	22.225	16.513	2.3	1.3	73 000	85 000	7 450	8 650	4 000	5 600	
	90.000	28.000	28.000	23.000	3.0	2.5	104 000	136 000	10 600	13 900	4 000	5 600	
<b>50.800</b>	105.000	37.000	36.000	29.000	3.0	2.5	139 000	192 000	14 200	19 600	3 400	4 800	
	80.962	18.258	18.258	14.288	1.5	1.5	53 000	81 000	5 400	8 250	4 300	5 600	
...	...	...	...	...	...	...	...	...	...	...	...	...	
	<b>52.388</b>	92.075	24.608	25.400	19.845	3.5	0.8	84 500	117 000	8 600	11 900	4 000	5 300
		100.000	25.000	22.225	21.824	2.3	2.0	77 000	93 000	7 900	9 500	3 800	5 300
		111.125	30.162	26.909	20.638	3.5	3.3	92 500	110 000	9 450	11 200	3 200	4 300

Bearing Numbers		Abutment and Fillet Dimensions (mm)					Eff. Load Centers (mm) a	Constant e	Axial Load Factors		Mass (kg)		
CONE	CUP	d <sub>a</sub>	d <sub>b</sub>	D <sub>a</sub>	D <sub>b</sub>	Cone r <sub>a</sub> max			Y <sub>1</sub>	Y <sub>0</sub>	approx CONE	CUP	
<b>HM 804849</b>	<b>HM 804810</b>	66	57	81	91	3.5	3.3	26.1	0.55	1.1	0.60	0.61	0.354
<b>HM 804848</b>	<b>HM 804810</b>	63	57	81	91	2.3	3.3	26.1	0.55	1.1	0.60	0.614	0.354
<b>HM 807044</b>	<b>HM 807011</b>	69	63	91	100	3.5	0.8	29.7	0.49	1.2	0.68	1.03	0.508
<b>HH 506348</b>	<b>HH 506310</b>	71	61	97	107	3.5	3.3	30.8	0.40	1.5	0.82	1.43	0.837
<b>▲ JLM 104948</b>	<b>▲ JLM 104910</b>	60	55	76	78	3	0.5	16.1	0.31	2.0	1.1	0.306	0.129
<b>* LM 104947 A</b>	<b>LM 104911</b>	55	55	75	78	0.5	1.3	15.7	0.31	2.0	1.1	0.316	0.133
<b>366</b>	<b>362 A</b>	59	55	81	84	2.3	1.3	16.6	0.32	1.9	1.0	0.351	0.166
<b>▲ JM 205149</b>	<b>▲ JM 205110</b>	62	57	80	85	3	2.5	19.9	0.33	1.8	1.0	0.507	0.246
<b>▲ JHM 807045</b>	<b>▲ JHM 807012</b>	69	63	90	100	3	2.5	29.7	0.49	1.2	0.68	1.01	0.523
<b>L 305649</b>	<b>L 305610</b>	58	56	73	77	1.5	1.5	15.7	0.36	1.7	0.93	0.239	0.119
<b>LM 104949</b>	<b>LM 104911 A</b>	62	55	75	78	3.5	0.8	17.8	0.31	2.0	1.1	0.303	0.156
<b>LM 104949</b>	<b>LM 104912</b>	62	55	75	78	3.5	1.3	15.7	0.31	2.0	1.1	0.301	0.14
<b>18790</b>	<b>18720</b>	62	56	77	80	3.5	1.5	16.7	0.41	1.5	0.81	0.239	0.136
<b>18200</b>	<b>18337</b>	59	56	76	81	1.5	1.5	21.0	0.57	1.1	0.58	0.268	0.136
<b>368 A</b>	<b>362 A</b>	62	56	81	84	3.5	1.3	16.6	0.32	1.9	1.0	0.338	0.166
<b>368</b>	<b>362 A</b>	58	56	81	84	1.5	1.3	16.6	0.32	1.9	1.0	0.341	0.166
<b>28580</b>	<b>28521</b>	63	57	83	87	3.5	0.8	20.0	0.38	1.6	0.87	0.46	0.247
<b>3775</b>	<b>3730</b>	58	58	84	88	0.8	0.8	22.4	0.34	1.8	0.97	0.568	0.297
<b>3780</b>	<b>3730</b>	64	58	84	88	3.5	0.8	22.4	0.34	1.8	0.97	0.564	0.297
<b>33889</b>	<b>33821</b>	64	58	85	90	3.5	2.3	19.8	0.33	1.8	1.0	0.601	0.267
<b>49585</b>	<b>49520</b>	66	59	88	96	3.5	3.3	23.4	0.40	1.5	0.82	0.744	0.389
<b>529</b>	<b>522</b>	59	58	89	95	0.8	3.3	22.1	0.29	2.1	1.2	0.822	0.416
<b>529 X</b>	<b>522</b>	65	58	89	95	3.5	3.3	22.1	0.29	2.1	1.2	0.819	0.416
<b>HM 807046</b>	<b>HM 807011</b>	70	63	91	100	3.5	0.8	29.7	0.49	1.2	0.68	0.992	0.508
<b>HM 807046</b>	<b>HM 807010</b>	70	63	89	100	3.5	3.3	29.7	0.49	1.2	0.68	0.993	0.502
<b>59200</b>	<b>59429</b>	68	61	93	101	3.5	3.3	25.4	0.40	1.5	0.82	0.943	0.594
<b>55200 C</b>	<b>55437</b>	71	65	92	105	3.5	3.3	37.6	0.88	0.68	0.37	0.845	0.514
<b>55200</b>	<b>55437</b>	71	64	92	105	3.5	3.3	37.3	0.88	0.68	0.37	0.767	0.514
<b>72200 C</b>	<b>72487</b>	77	67	102	116	3.5	3.3	38.0	0.74	0.81	0.45	1.33	0.79
<b>72200</b>	<b>72487</b>	74	66	102	116	3.5	3.3	37.0	0.74	0.81	0.45	1.22	0.79
<b>65200</b>	<b>65500</b>	75	69	107	119	3.5	3.3	35.0	0.49	1.2	0.68	1.86	1.03
<b>6279</b>	<b>6220</b>	71	65	108	117	3.5	3.3	30.7	0.30	2.0	1.1	2.08	1.22
<b>28584</b>	<b>28521</b>	65	58	83	87	3.5	0.8	20.0	0.38	1.6	0.87	0.435	0.247
<b>377</b>	<b>372</b>	62	58	86	90	2.3	2	21.4	0.34	1.8	0.97	0.392	0.435
<b>55206</b>	<b>55437</b>	72	64	92	105	3.5	3.3	37.3	0.88	0.68	0.37	0.737	0.514

**Notes** \* The maximum bore diameter is listed and its tolerance is negative (See Table 8.4.1 on Page A68).

▲ The tolerances are listed in Tables 2, 3 and 4 on Pages B109 and B110.







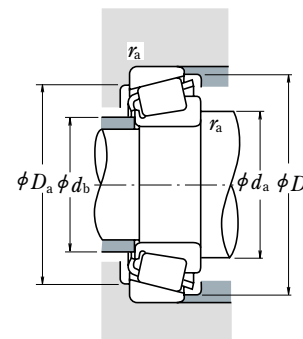
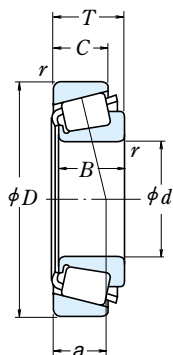






# SINGLE-ROW TAPERED ROLLER BEARINGS (INCH DESIGN)

Bore Diameter 84.138 – 90.488 mm



### Dynamic Equivalent Load

$$P = XF_r + YF_a$$

$F_a/F_r \leq e$		$F_a/F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

### Static Equivalent Load

$P_0 = 0.5F_r + Y_0F_a$   
 When  $F_r > 0.5F_r + Y_0F_a$ , use  $P_0 = F_r$   
 The values of  $e$ ,  $Y_1$ , and  $Y_0$  are given in the table below.

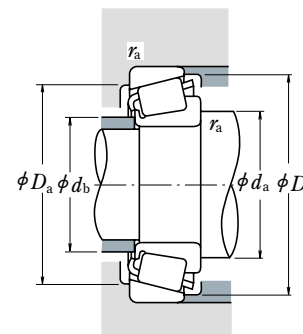
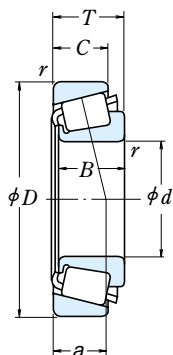
d	Boundary Dimensions (mm)				Cone r min	Cup r max	Basic Load Ratings (N) (kgf)				Limiting Speeds (min <sup>-1</sup> )	
	D	T	B	C			C <sub>r</sub>	C <sub>0r</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil
84.138	136.525	30.162	29.769	22.225	3.5	3.3	130 000	192 000	13 300	19 600	2 600	3 400
	146.050	41.275	41.275	31.750	3.5	3.3	207 000	296 000	21 100	30 000	2 400	3 200
	171.450	49.212	46.038	31.750	3.5	3.3	257 000	310 000	26 200	32 000	2 000	2 800
85.000	130.000	30.000	29.000	24.000	6.0	2.5	138 000	222 000	14 100	22 700	2 600	3 600
	130.000	30.000	29.000	24.000	3.0	2.5	138 000	222 000	14 100	22 700	2 600	3 600
	140.000	39.000	38.000	31.500	3.0	2.5	202 000	305 000	20 600	31 000	2 400	3 400
	150.000	46.000	46.000	38.000	3.0	2.5	275 000	390 000	28 000	40 000	2 400	3 200
85.026	150.089	44.450	46.672	36.512	3.5	3.3	265 000	370 000	27 000	37 500	2 400	3 200
	150.089	44.450	46.672	36.512	5.0	3.3	265 000	370 000	27 000	37 500	2 400	3 200
85.725	133.350	30.162	29.769	22.225	3.5	3.3	130 000	192 000	13 300	19 600	2 600	3 400
	136.525	30.162	29.769	22.225	3.5	3.3	130 000	192 000	13 300	19 600	2 600	3 400
	142.138	42.862	42.862	34.133	4.8	3.3	221 000	360 000	22 500	36 500	2 400	3 400
146.050	41.275	41.275	31.750	6.4	3.3	207 000	296 000	21 100	30 000	2 400	3 200	
	41.275	41.275	31.750	3.5	3.3	207 000	296 000	21 100	30 000	2 400	3 200	
	39.688	36.322	30.162	3.5	3.2	183 000	285 000	18 700	29 100	2 200	3 200	
	47.625	48.260	38.100	3.5	3.3	274 000	390 000	28 000	40 000	2 200	3 000	
	41.275	41.275	30.162	3.5	3.3	223 000	345 000	22 700	35 000	2 000	2 800	
87.312	190.500	57.150	57.531	46.038	8.0	3.3	390 000	520 000	39 500	53 500	1 900	2 600
88.900	149.225	31.750	28.971	24.608	3.0	3.3	140 000	218 000	14 300	22 300	2 200	3 000
	152.400	39.688	36.322	30.162	3.5	3.2	183 000	285 000	18 700	29 100	2 200	3 200
	152.400	39.688	39.688	30.162	6.4	3.3	253 000	365 000	25 800	37 500	2 200	3 200
161.925	47.625	48.260	38.100	3.5	3.3	274 000	390 000	28 000	40 000	2 200	3 000	
	47.625	48.260	38.100	7.0	3.3	274 000	390 000	28 000	40 000	2 200	3 000	
	53.975	55.100	42.862	3.5	3.3	325 000	480 000	33 000	49 000	2 200	3 000	
	47.625	48.260	38.100	3.5	3.3	274 000	390 000	28 000	40 000	2 200	3 000	
	53.975	56.363	41.275	3.5	3.3	345 000	470 000	35 000	48 000	2 200	3 000	
190.500	57.150	57.531	44.450	8.0	3.3	355 000	500 000	36 000	51 000	1 900	2 600	
	57.150	57.531	46.038	8.0	3.3	390 000	520 000	39 500	53 500	1 900	2 600	
	35.000	34.000	27.000	3.0	2.5	190 000	285 000	19 400	29 000	2 400	3 200	
90.000	40.000	40.000	32.500	7.0	3.5	229 000	345 000	23 400	35 000	2 400	3 200	
	44.000	44.000	35.500	3.0	2.5	274 000	395 000	28 000	40 000	2 200	3 000	
	161.925	47.625	48.260	38.100	3.5	3.3	274 000	390 000	28 000	40 000	2 200	3 000

Bearing Numbers		Abutment and Fillet Dimensions (mm)				Cone r <sub>a</sub> max	Cup r <sub>a</sub> max	Eff. Load Centers (mm) a	Constant e	Axial Load Factors		Mass (kg)	
CONE	CUP	d <sub>a</sub>	d <sub>b</sub>	D <sub>a</sub>	D <sub>b</sub>					Y <sub>1</sub>	Y <sub>0</sub>	approx CONE	CUP
498 664 9385	493 653 9321	98	91	122	130	3.5	3.3	28.7	0.44	1.4	0.74	1.04	0.55
		99	93	131	139	3.5	3.3	33.2	0.41	1.5	0.81	1.79	0.891
		111	98	147	164	3.5	3.3	54.1	0.76	0.79	0.43	3.11	1.51
▲ JM 716648 ▲ JM 716649 ▲ JHM 516849 ▲ JH 217249	▲ JM 716610 ▲ JM 716610 ▲ JHM 516810 ▲ JH 217210	104	92	117	125	6	2.5	29.5	0.44	1.4	0.74	0.931	0.461
		98	92	117	125	3	2.5	29.5	0.44	1.4	0.74	0.943	0.461
		100	94	125	134	3	2.5	33.3	0.41	1.5	0.81	1.55	0.768
		101	95	134	142	3	2.5	33.9	0.33	1.8	0.99	2.29	1.09
749 749 S	742 742	101	95	134	142	3.5	3.3	32.5	0.33	1.8	1.0	2.14	1.07
		104	95	134	142	5	3.3	32.5	0.33	1.8	1.0	2.14	1.07
497 497 HM 617049	492 A 493 HM 617010	99	93	120	128	3.5	3.3	28.7	0.44	1.4	0.74	0.987	0.434
		99	93	122	130	3.5	3.3	28.7	0.44	1.4	0.74	0.987	0.55
		106	95	125	137	4.8	3.3	35.4	0.43	1.4	0.76	1.77	0.911
665 A 665 596	653 653 592 A	107	95	131	139	6.4	3.3	33.2	0.41	1.5	0.81	1.71	0.891
		102	95	131	139	3.5	3.3	33.2	0.41	1.5	0.81	1.72	0.891
		102	96	135	144	3.5	3.2	37.1	0.44	1.4	0.75	1.85	1.06
758 677	752 672	103	97	144	150	3.5	3.3	35.6	0.34	1.8	0.97	2.63	1.61
		105	99	149	160	3.5	3.3	38.3	0.47	1.3	0.70	2.91	1.24
		118	103	171	179	8	3.3	42.3	0.33	1.8	0.99	5.51	2.24
42350 593 HM 518445	42587 592 A HM 518410	104	98	134	143	3	3.3	34.9	0.49	1.2	0.67	1.39	0.711
		104	98	135	144	3.5	3.2	37.1	0.44	1.4	0.75	1.73	1.06
		107	96	137	148	6.4	3.3	33.1	0.40	1.5	0.82	2.11	0.776
759 766 6580	752 752 6535	106	99	144	150	3.5	3.3	35.6	0.34	1.8	0.97	2.47	1.61
		113	99	144	150	7	3.3	35.6	0.34	1.8	0.97	2.45	1.61
		109	102	141	154	3.5	3.3	40.7	0.40	1.5	0.82	3.03	1.67
759 850	753 832	106	99	147	150	3.5	3.3	35.6	0.34	1.8	0.97	2.47	2.1
		106	100	149	155	3.5	3.3	35.2	0.30	2.0	1.1	3.39	1.74
		118	103	170	174	8	3.3	41.8	0.33	1.8	0.99	4.99	2.55
855 HH 221434	854 HH 221410	120	105	171	179	8	3.3	42.3	0.33	1.8	0.99	5.41	2.24
		105	99	131	139	3	2.5	33.0	0.44	1.4	0.74	1.49	0.66
▲ JM 718149 *HM 218248 ▲ JHM 318448	▲ JM 718110 **HM 218210 ▲ JHM 318410	111	98	133	141	7	3.5	30.8	0.33	1.8	0.99	1.77	0.796
		106	100	140	148	3	2.5	34.1	0.34	1.7	0.96	2.32	1.01
		107	101	144	150	3.5	3.3	35.6	0.34	1.8	0.97	2.38	1.61

- Notes
- \* The maximum bore diameter is listed and its tolerance is negative (See Table 8.4.1 on Page A68).
  - \*\* The maximum outside diameter is listed and its tolerance is negative (See Table 8.4.2 on Pages A68 and A69).
  - ▲ The tolerances are listed in Tables 2, 3 and 4 on Pages B109 and B110.

# SINGLE-ROW TAPERED ROLLER BEARINGS (INCH DESIGN)

Bore Diameter 92.075 – 100.012 mm



### Dynamic Equivalent Load

$$P = X F_r + Y F_a$$

$F_a / F_r \leq e$		$F_a / F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

### Static Equivalent Load

$$P_0 = 0.5 F_r + Y_0 F_a$$

When  $F_r > 0.5 F_r + Y_0 F_a$ , use  $P_0 = F_r$

The values of  $e$ ,  $Y_1$ , and  $Y_0$  are given in the table below.

d	Boundary Dimensions (mm)					Cone r min	Cup r	Basic Load Ratings (N) (kgf)				Limiting Speeds (min <sup>-1</sup> )	
	D	T	B	C	C <sub>r</sub>			C <sub>0r</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
92.075	146.050	33.338	34.925	26.195	3.5	3.3	169 000	280 000	17 300	28 500	2 400	3 200	
	148.430	28.575	28.971	21.433	3.5	3.0	140 000	218 000	14 300	22 300	2 200	3 000	
	152.400	39.688	36.322	30.162	3.5	3.2	183 000	285 000	18 700	29 100	2 200	3 200	
93.662	148.430	28.575	28.971	21.433	3.0	3.0	140 000	218 000	14 300	22 300	2 200	3 000	
	149.225	31.750	28.971	24.608	3.0	3.3	140 000	218 000	14 300	22 300	2 200	3 000	
	152.400	39.688	36.322	30.162	3.5	3.2	183 000	285 000	18 700	29 100	2 200	3 200	
95.000	150.000	35.000	34.000	27.000	3.0	2.5	183 000	285 000	18 700	29 100	2 200	3 200	
95.250	146.050	33.338	34.925	26.195	3.5	3.3	169 000	280 000	17 300	28 500	2 400	3 200	
	148.430	28.575	28.971	21.433	3.0	3.0	140 000	218 000	14 300	22 300	2 200	3 000	
	149.225	31.750	28.971	24.608	3.5	3.3	140 000	218 000	14 300	22 300	2 200	3 000	
96.838	148.430	28.575	28.971	21.433	3.5	3.0	140 000	218 000	14 300	22 300	2 200	3 000	
	149.225	31.750	28.971	24.606	3.5	3.3	140 000	218 000	14 300	22 300	2 200	3 000	
	152.400	39.688	36.322	30.162	3.5	3.2	183 000	285 000	18 700	29 100	2 200	3 200	
98.425	161.925	36.512	36.116	26.195	3.5	3.3	191 000	310 000	19 500	31 500	2 000	2 800	
	168.275	41.275	41.275	30.162	3.5	3.3	223 000	345 000	22 700	35 000	2 000	2 800	
	180.975	47.625	48.006	38.100	3.5	3.3	258 000	375 000	26 300	38 500	2 000	2 600	
99.822	190.500	57.150	57.531	44.450	3.5	3.3	355 000	500 000	36 000	51 000	1 900	2 600	
	190.500	57.150	57.531	46.038	3.5	3.3	390 000	520 000	39 500	53 500	1 900	2 600	
	190.500	57.150	57.531	46.038	6.4	3.3	390 000	520 000	39 500	53 500	1 900	2 600	
100.000	150.000	32.000	30.000	26.000	2.3	2.3	146 000	235 000	14 900	24 000	2 200	3 000	
	155.000	36.000	35.000	28.000	3.0	2.5	191 000	325 000	19 500	33 000	2 000	2 800	
	160.000	41.000	40.000	32.000	3.0	2.5	239 000	380 000	24 400	38 500	2 000	2 800	
100.012	157.162	36.512	36.116	26.195	3.5	3.3	191 000	310 000	19 500	31 500	2 000	2 800	

Bearing Numbers		Abutment and Fillet Dimensions (mm)				Cone r <sub>a</sub> max	Cup r <sub>a</sub> max	Eff. Load Centers (mm) a	Constant e	Axial Load Factors		Mass (kg)	
CONE	CUP	d <sub>a</sub>	d <sub>b</sub>	D <sub>a</sub>	D <sub>b</sub>					Y <sub>1</sub>	Y <sub>0</sub>	approx CONE	CUP
47890 42362 598	47820 42584 592 A	107	101	131	140	3.5	3.3	32.3	0.45	1.3	0.74	1.46	0.664
		107	101	134	142	3.5	3	31.8	0.49	1.2	0.67	1.29	0.553
		107	101	135	144	3.5	3.2	37.1	0.44	1.4	0.75	1.6	1.06
598 A 681 857	592 A 672 854	113	101	135	144	6.4	3.2	37.1	0.44	1.4	0.75	1.59	1.06
		110	104	149	160	3.5	3.3	38.3	0.47	1.3	0.70	2.62	1.24
		121	106	170	174	8	3.3	41.8	0.33	1.8	0.99	4.78	2.55
42368 42368 597	42584 42587 592 A	107	102	134	142	3	3	31.8	0.49	1.2	0.67	1.24	0.553
		107	102	134	143	3	3.3	34.9	0.49	1.2	0.67	1.24	0.711
		109	102	135	144	3.5	3.2	37.1	0.44	1.4	0.75	1.54	1.06
▲ JM 719149	▲ JM 719113	109	104	135	143	3	2.5	33.4	0.44	1.4	0.75	1.46	0.765
47896 42375 42376	47820 42584 42587	110	103	131	140	3.5	3.3	32.3	0.45	1.3	0.74	1.33	0.664
		108	103	134	142	3	3	31.8	0.49	1.2	0.67	1.18	0.553
		109	103	134	143	3.5	3.3	34.9	0.49	1.2	0.67	1.18	0.711
594 594 683	592 A 592 672	110	104	135	144	3.5	3.2	37.1	0.44	1.4	0.75	1.47	1.06
		109	103	135	145	3.5	3.3	37.1	0.44	1.4	0.75	1.47	1.12
		113	106	149	160	3.5	3.3	38.3	0.47	1.3	0.70	2.47	1.24
77375 776 864	77675 772 854	117	105	152	159	3.5	3.3	37.8	0.37	1.6	0.90	2.91	1.67
		114	107	161	168	3.5	3.3	39.1	0.39	1.6	0.86	3.25	1.99
		123	108	170	174	8	3.3	41.8	0.33	1.8	0.99	4.57	2.55
HH 221440	HH 221410	125	110	171	179	8	3.3	42.3	0.33	1.8	0.99	5.0	2.24
42381 42381	42584 42587	110	104	134	142	3.5	3	31.8	0.49	1.2	0.67	1.13	0.553
		111	105	135	143	3.5	3.3	34.9	0.49	1.2	0.67	1.13	0.711
		114	108	144	154	3.5	3.3	36.1	0.47	1.3	0.69	1.89	0.942
52387 685 779	52637 672 772	116	109	149	160	3.5	3.3	38.3	0.47	1.3	0.70	2.32	1.24
		116	110	161	168	3.5	3.3	39.1	0.39	1.6	0.86	3.06	1.99
		118	111	170	174	3.5	3.3	41.8	0.33	1.8	0.99	4.38	2.55
HH 221442	HH 221410	119	113	171	179	3.5	3.3	42.3	0.33	1.8	0.99	4.81	2.24
HH 221447	HH 221410	126	114	171	179	6.4	3.3	42.3	0.33	1.8	0.99	4.68	2.24
▲ JLM 820048	▲ JLM 820012	111	107	135	144	2.3	2.3	36.8	0.50	1.2	0.66	1.27	0.616
▲ JM 720249	▲ JM 720210	115	109	140	149	3	2.5	36.8	0.47	1.3	0.70	1.68	0.772
▲ JHM 720249	▲ JHM 720210	117	109	143	154	3	2.5	38.2	0.47	1.3	0.70	2.09	0.974
52393	52618	116	109	142	152	3.5	3.3	36.1	0.47	1.3	0.69	1.81	0.702

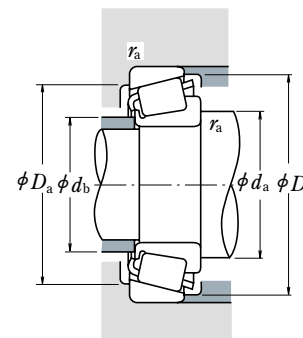
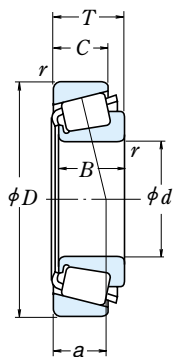
Note ▲ The tolerances are listed in Tables 2, 3 and 4 on Pages B109 and B110.





# SINGLE-ROW TAPERED ROLLER BEARINGS (INCH DESIGN)

Bore Diameter 170.000 – 206.375 mm



### Dynamic Equivalent Load

$$P = XF_r + YF_a$$

$F_a/F_r \leq e$		$F_a/F_r > e$	
X	Y	X	Y
1	0	0.4	$Y_1$

### Static Equivalent Load

$$P_0 = 0.5F_r + Y_0F_a$$

When  $F_r > 0.5F_r + Y_0F_a$ , use  $P_0 = F_r$

The values of  $e$ ,  $Y_1$ , and  $Y_0$  are given in the table below.

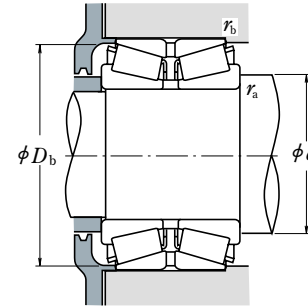
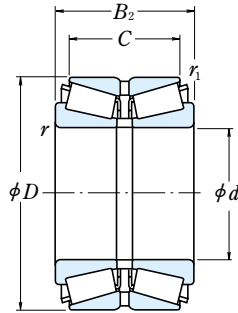
$d$	Boundary Dimensions (mm)					Cone $r_{min}$	Cup $r_{max}$	Basic Load Ratings (N)				Limiting Speeds (min <sup>-1</sup> )	
	$D$	$T$	$B$	$C$	$C_r$			$C_{0r}$	$C_r$	$C_{0r}$	Grease	Oil	
<b>170.000</b>	230.000	39.000	38.000	31.000	278 000	2.5	2.5	520 000	28 300	53 000	1 300	1 800	
	240.000	46.000	44.500	37.000	380 000	3.0	2.5	720 000	39 000	73 000	1 300	1 800	
<b>174.625</b>	247.650	47.625	47.625	38.100	345 000	3.5	3.3	705 000	35 500	71 500	1 300	1 700	
<b>177.800</b>	227.012	30.162	30.162	23.020	181 000	1.5	1.5	415 000	18 500	42 000	1 300	1 800	
	247.650	47.625	47.625	38.100	345 000	3.5	3.3	705 000	35 500	71 500	1 300	1 700	
	260.350	53.975	53.975	41.275	455 000	3.5	3.3	835 000	46 500	85 000	1 200	1 700	
<b>190.000</b>	260.000	46.000	44.000	36.500	370 000	3.0	2.5	730 000	38 000	74 500	1 100	1 600	
<b>190.500</b>	266.700	47.625	46.833	38.100	345 000	3.5	3.3	720 000	35 000	73 000	1 100	1 500	
<b>200.000</b>	300.000	65.000	62.000	51.000	615 000	3.5	2.5	1 130 000	62 500	116 000	1 000	1 400	
<b>203.200</b>	282.575	46.038	46.038	36.512	365 000	3.5	3.3	800 000	37 500	81 500	1 000	1 400	
<b>206.375</b>	282.575	46.038	46.038	36.512	365 000	3.5	3.3	800 000	37 500	81 500	1 000	1 400	

Bearing Numbers		Abutment and Fillet Dimensions (mm)					Eff. Load Centers (mm) $a$	Constant $e$	Axial Load Factors		Mass (kg)		
CONE	CUP	$d_a$	$d_b$	$D_a$	$D_b$	Cone $r_a$			Cup $r_a$	$Y_1$	$Y_0$	approx CONE	CUP
▲ <b>JHM 534149</b>	▲ <b>JHM 534110</b>	184	178	217	224	3	2.5	43.2	0.38	1.6	0.86	3.1	1.3
▲ <b>JM 734449</b>	▲ <b>JM 734410</b>	185	180	222	232	3	2.5	50.5	0.44	1.4	0.75	4.42	2.02
<b>67787</b>	<b>67720</b>	192	185	229	240	3.5	3.3	52.4	0.44	1.4	0.75	4.88	2.33
<b>36990</b>	<b>36920</b>	189	186	214	221	1.5	1.5	42.9	0.44	1.4	0.75	2.1	0.907
<b>67790</b>	<b>67720</b>	194	188	229	240	3.5	3.3	52.4	0.44	1.4	0.75	4.56	2.33
<b>M 236849</b>	<b>M 236810</b>	195	192	241	249	3.5	3.3	47.5	0.33	1.8	0.99	6.49	2.86
▲ <b>JM 738249</b>	▲ <b>JM 738210</b>	206	200	242	252	3	2.5	56.4	0.48	1.3	0.69	4.73	2.2
<b>67885</b>	<b>67820</b>	209	203	246	259	3.5	3.3	57.9	0.48	1.3	0.69	5.4	2.64
▲ <b>JHM 840449</b>	▲ <b>JHM 840410</b>	223	215	273	289	3.5	2.5	73.1	0.52	1.2	0.63	10.3	5.19
<b>67983</b>	<b>67920</b>	222	216	260	275	3.5	3.3	61.9	0.51	1.2	0.65	6.03	2.82
<b>67985</b>	<b>67920</b>	224	219	260	275	3.5	3.3	61.9	0.51	1.2	0.65	5.66	2.82

Note ▲ The tolerances are listed in Tables 2, 3 and 4 on Pages B109 and B110.



Bore Diameter 40 – 90 mm



Dynamic Equivalent Load

$$P = XF_r + YF_a$$

$F_a/F_r \leq e$		$F_a/F_r > e$	
X	Y	X	Y
1	$Y_3$	0.67	$Y_2$

Static Equivalent Load

$$P_0 = F_r + Y_0 F_a$$

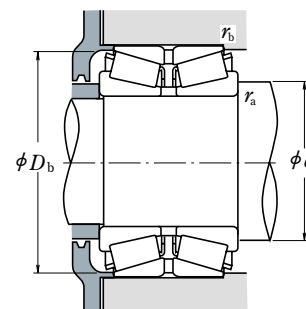
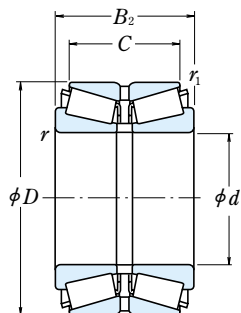
The values of  $e$ ,  $Y_2$ ,  $Y_3$ , and  $Y_0$  are given in the table below.

d	Boundary Dimensions (mm)					Basic Load Ratings (N)		Limiting Speeds (min <sup>-1</sup> )	
	D	B <sub>2</sub>	C	r <sub>min</sub>	r <sub>1 min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil
40	80	45	37.5	1.5	0.6	109 000	140 000	3 700	5 100
	85	47	37.5	1.5	0.6	117 000	159 000	3 400	4 700
45	85	55	43.5	1.5	0.6	143 000	204 000	3 400	4 700
	90	48	38.5	1.5	0.6	131 000	183 000	3 200	4 400
50	90	49	39.5	1.5	0.6	131 000	183 000	3 200	4 400
	90	55	43.5	1.5	0.6	150 000	218 000	3 200	4 400
55	110	64	51.5	2.5	0.6	224 000	297 000	2 700	3 700
	100	51	41.5	2	0.6	162 000	226 000	2 900	3 900
60	100	52	42.5	2	0.6	162 000	226 000	2 900	3 900
	100	60	48.5	2	0.6	188 000	274 000	2 900	3 900
65	120	70	57	2.5	0.6	256 000	342 000	2 500	3 400
	110	53	43.5	2	0.6	178 000	246 000	2 700	3 600
70	110	66	54.5	2	0.6	225 000	335 000	2 700	3 600
	130	74	59	3	1	298 000	405 000	2 300	3 200
75	120	56	46.5	2	0.6	210 000	300 000	2 400	3 200
	120	57	47.5	2	0.6	210 000	300 000	2 400	3 200
80	120	73	61.5	2	0.6	269 000	405 000	2 400	3 300
	140	79	63	3	1	340 000	465 000	2 100	2 900
85	125	57	46.5	2	0.6	227 000	325 000	2 300	3 100
	125	59	48.5	2	0.6	227 000	325 000	2 300	3 100
90	125	74	61.5	2	0.6	270 000	410 000	2 300	3 100
	150	83	67	3	1	390 000	535 000	2 000	2 700
95	130	62	51.5	2	0.6	245 000	365 000	2 200	3 000
	130	74	61.5	2	0.6	283 000	440 000	2 200	3 000
100	160	87	69	3	1	435 000	600 000	1 900	2 500
	140	61	49	2.5	0.6	269 000	390 000	2 000	2 800
105	140	64	51.5	2.5	0.6	269 000	390 000	2 000	2 800
	140	78	63.5	2.5	0.6	330 000	505 000	2 000	2 800
110	170	92	73	3	1	475 000	655 000	1 700	2 400
	150	70	57	2.5	0.6	315 000	465 000	1 900	2 600
115	150	86	69	2.5	0.6	360 000	555 000	1 900	2 600
	180	98	77	4	1	530 000	745 000	1 600	2 200
120	160	71	58	2.5	0.6	345 000	510 000	1 800	2 400
	160	74	61	2.5	0.6	345 000	510 000	1 800	2 400
125	160	94	77	2.5	0.6	440 000	700 000	1 800	2 400

Bearing Numbers	Abutment and Fillet Dimensions (mm)				Constant e	Axial Load Factors			Mass (kg) approx
	d <sub>a min</sub>	D <sub>b min</sub>	r <sub>a max</sub>	r <sub>b max</sub>		Y <sub>2</sub>	Y <sub>3</sub>	Y <sub>0</sub>	
HR 40 KBE 42+L	51	75	1.5	0.6	0.37	2.7	1.8	1.8	0.97
HR 45 KBE 42+L	56	81	1.5	0.6	0.40	2.5	1.7	1.6	1.08
HR 45 KBE 52X+L	56	81	1.5	0.6	0.40	2.5	1.7	1.6	1.31
HR 50 KBE 042+L	61	87	1.5	0.6	0.42	2.4	1.6	1.6	1.20
HR 50 KBE 42+L	61	87	1.5	0.6	0.42	2.4	1.6	1.6	1.22
HR 50 KBE 52X+L	61	87	1.5	0.6	0.42	2.4	1.6	1.6	1.39
HR 50 KBE 043+L	65	104	2	0.6	0.35	2.9	2.0	1.9	2.77
HR 55 KBE 042+L	67	96	2	0.6	0.40	2.5	1.7	1.6	1.59
HR 55 KBE 1003+L	67	96	2	0.6	0.40	2.5	1.7	1.6	1.63
HR 55 KBE 52X+L	67	97	2	0.6	0.40	2.5	1.7	1.6	1.88
HR 55 KBE 43+L	70	113	2	0.6	0.35	2.9	2.0	1.9	3.52
HR 60 KBE 042+L	72	105	2	0.6	0.40	2.5	1.7	1.6	2.03
HR 60 KBE 52X+L	72	106	2	0.6	0.40	2.5	1.7	1.6	2.52
HR 60 KBE 43+L	78	122	2.5	1	0.35	2.9	2.0	1.9	4.40
HR 65 KBE 42+L	77	115	2	0.6	0.40	2.5	1.7	1.6	2.58
HR 65 KBE 1202+L	77	115	2	0.6	0.40	2.5	1.7	1.6	2.61
HR 65 KBE 52X+L	77	117	2	0.6	0.40	2.5	1.7	1.6	3.35
HR 65 KBE 43+L	83	132	2.5	1	0.55	2.9	2.0	1.9	5.42
HR 70 KBE 042+L	82	120	2	0.6	0.42	2.4	1.6	1.6	2.79
HR 70 KBE 42+L	82	120	2	0.6	0.42	2.4	1.6	1.6	2.85
HR 70 KBE 52X+L	82	121	2	0.6	0.42	2.4	1.6	1.6	3.58
HR 70 KBE 43+L	88	142	2.5	1	0.35	2.9	2.0	1.9	6.45
HR 75 KBE 42+L	87	126	2	0.6	0.44	2.3	1.6	1.5	3.15
HR 75 KBE 52X+L	87	127	2	0.6	0.44	2.3	1.6	1.5	3.73
HR 75 KBE 043+L	93	151	2.5	1	0.35	2.9	2.0	1.9	7.66
HR 80 KBE 042+L	95	134	2	0.6	0.42	2.4	1.6	1.6	3.70
HR 80 KBE 42+L	95	134	2	0.6	0.42	2.4	1.6	1.6	3.70
HR 80 KBE 52X+L	95	136	2	0.6	0.42	2.4	1.6	1.6	4.59
HR 80 KBE 043+L	98	161	2.5	1	0.35	2.9	2.0	1.9	9.02
HR 85 KBE 42+L	100	143	2	0.6	0.42	2.4	1.6	1.6	4.69
HR 85 KBE 52X+L	100	144	2	0.6	0.42	2.4	1.6	1.6	5.70
HR 85 KBE 043+L	106	169	3	1	0.35	2.9	2.0	1.9	10.8
HR 90 KBE 042+L	105	152	2	0.6	0.42	2.4	1.6	1.6	5.53
HR 90 KBE 42+L	105	152	2	0.6	0.42	2.4	1.6	1.6	5.71
HR 90 KBE 52X+L	105	154	2	0.6	0.42	2.4	1.6	1.6	7.26

Remarks For other double-row tapered roller bearings not listed above, please contact NSK.

Bore Diameter 90 – 120 mm



Dynamic Equivalent Load

$$P = XF_r + YF_a$$

$F_a/F_r \leq e$		$F_a/F_r > e$	
X	Y	X	Y
1	$Y_3$	0.67	$Y_2$

Static Equivalent Load

$$P_0 = F_r + Y_0 F_a$$

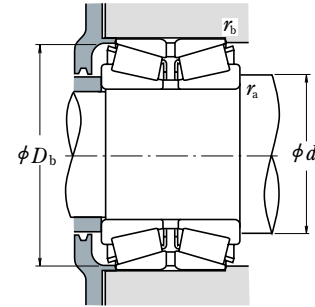
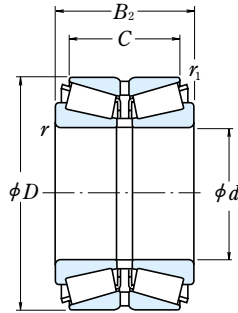
The values of  $e$ ,  $Y_2$ ,  $Y_3$ , and  $Y_0$  are given in the table below.

d	Boundary Dimensions (mm)					Basic Load Ratings (N)		Limiting Speeds (min <sup>-1</sup> )		
	D	B <sub>2</sub>	C	r <sub>min</sub>	r <sub>1 min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
90	190	102	81	4	1	595 000	845 000	1 600	2 100	
	190	144	115	4	1	770 000	1 180 000	1 600	2 200	
95	170	78	63	3	1	385 000	570 000	1 700	2 300	
	170	100	83	3	1	495 000	800 000	1 700	2 300	
	200	108	85	4	1	640 000	910 000	1 500	2 000	
100	165	52	46	2.5	0.6	222 000	340 000	1 700	2 300	
	180	81	64	3	1	435 000	665 000	1 600	2 200	
	180	81	65	3	1	435 000	665 000	1 600	2 200	
	180	82	66	3	1	435 000	665 000	1 600	2 200	
	180	83	67	3	1	435 000	665 000	1 600	2 200	
	180	105	85	3	1	555 000	905 000	1 600	2 200	
	180	107	87	3	1	555 000	905 000	1 600	2 200	
	180	110	90	3	1	555 000	905 000	1 600	2 200	
	215	112	87	4	1	725 000	1 050 000	1 400	1 900	
	105	190	88	70	3	1	480 000	735 000	1 500	2 000
190		117	96	3	1	620 000	1 020 000	1 500	2 000	
190		115	95	3	1	620 000	1 020 000	1 500	2 000	
225		116	91	4	1	780 000	1 130 000	1 300	1 800	
110		180	56	50	2.5	0.6	264 000	400 000	1 500	2 000
	180	70	56	2.5	0.6	340 000	555 000	1 500	2 000	
	180	125	100	2.5	0.6	550 000	1 060 000	1 500	2 100	
	200	90	72	3	1	540 000	840 000	1 400	1 900	
	200	92	74	3	1	540 000	840 000	1 400	1 900	
	200	120	100	3	1	685 000	1 130 000	1 400	1 900	
	200	121	101	3	1	685 000	1 130 000	1 400	1 900	
	240	118	93	4	1.5	830 000	1 190 000	1 200	1 700	
	120	180	46	41	2.5	0.6	184 000	296 000	1 500	2 000
		180	58	46	2.5	0.6	260 000	450 000	1 500	2 000
200		62	55	2.5	0.6	310 000	500 000	1 400	1 800	
200		78	62	2.5	0.6	415 000	690 000	1 400	1 900	
200		100	84	2.5	0.6	515 000	885 000	1 400	1 800	
215		97	78	3	1	575 000	900 000	1 300	1 800	
215		132	109	3	1	750 000	1 270 000	1 300	1 800	
260		128	101	4	1	915 000	1 310 000	1 100	1 500	
260		188	145	4	1	1 320 000	2 110 000	1 100	1 500	

Bearing Numbers	Abutment and Fillet Dimensions (mm)				Constant e	Axial Load Factors			Mass (kg) approx
	d <sub>a min</sub>	D <sub>b min</sub>	r <sub>a max</sub>	r <sub>b max</sub>		Y <sub>2</sub>	Y <sub>3</sub>	Y <sub>0</sub>	
HR 90 KBE 043+L	111	178	3	1	0.35	2.9	2.0	1.9	12.7
HR 90 KBE 1901+L	111	179	3	1	0.35	2.9	2.0	1.9	17.9
HR 95 KBE 42+L	113	161	2.5	1	0.42	2.4	1.6	1.6	6.75
HR 95 KBE 52+L	113	163	2.5	1	0.42	2.4	1.6	1.6	8.60
HR 95 KBE 43+L	116	187	3	1	0.35	2.9	2.0	1.9	14.7
100 KBE 31+L	115	156	2	0.6	0.33	3.0	2.0	2.0	4.04
HR100 KBE 1805+L	118	170	2.5	1	0.42	2.4	1.6	1.6	8.16
HR100 KBE 042+L	118	170	2.5	1	0.42	2.4	1.6	1.6	8.13
HR100 KBE 1801+L	118	170	2.5	1	0.42	2.4	1.6	1.6	8.22
HR100 KBE 42+L	118	170	2.5	1	0.42	2.4	1.6	1.6	8.7
HR100 KBE 1802+L	118	173	2.5	1	0.42	2.4	1.6	1.6	10.6
HR100 KBE 52X+L	118	173	2.5	1	0.42	2.4	1.6	1.6	10.7
HR100 KBE 1804+L	118	173	2.5	1	0.42	2.4	1.6	1.6	11
HR100 KBE 043+L	121	200	3	1	0.35	2.9	2.0	1.9	18.1
HR105 KBE 42X+L	123	179	2.5	1	0.42	2.4	1.6	1.6	9.76
HR105 KBE 1902+L	123	182	2.5	1	0.42	2.4	1.6	1.6	13.4
HR105 KBE 52+L	123	182	2.5	1	0.42	2.4	1.6	1.6	13.1
HR105 KBE 043+L	126	209	3	1	0.35	2.9	2.0	1.9	20.4
110 KBE 31+L	125	172	2	0.6	0.39	2.6	1.7	1.7	5.11
110 KBE 031+L	125	172	2	0.6	0.39	2.6	1.7	1.7	6.33
110 KBE 1802+L	125	172	2	0.6	0.26	3.8	2.6	2.5	11.4
HR110 KBE 42+L	128	190	2.5	1	0.42	2.4	1.6	1.6	11.2
HR110 KBE 42X+L	128	190	2.5	1	0.42	2.4	1.6	1.6	11.5
HR110 KBE 2001+L	128	193	2.5	1	0.42	2.4	1.6	1.6	15.4
HR110 KBE 52X+L	128	193	2.5	1	0.42	2.4	1.6	1.6	15.2
HR110 KBE 043+L	131	223	3	1.5	0.35	2.9	2.0	1.9	23.6
120 KBE 30+L	135	172	2	0.6	0.40	2.5	1.7	1.6	3.75
120 KBE 030+L	135	172	2	0.6	0.39	2.6	1.7	1.7	4.64
120 KBE 31+L	135	190	2	0.6	0.39	2.6	1.7	1.7	7.35
120 KBE 031+L	135	190	2	0.6	0.39	2.6	1.7	1.7	8.97
120 KBE 2001+L	135	193	2	0.6	0.37	2.7	1.8	1.8	11.3
HR120 KBE 42X+L	138	204	2.5	1	0.44	2.3	1.6	1.5	13.7
HR120 KBE 52X+L	138	207	2.5	1	0.44	2.3	1.6	1.5	18.8
HR120 KBE 43+L	141	240	3	1	0.35	2.9	2.0	1.9	29.4
HR120 KBE 2601+L	141	242	3	1	0.35	2.9	2.0	1.9	44.6

Remarks For other double-row tapered roller bearings not listed above, please contact NSK.

Bore Diameter 125 – 150 mm



Dynamic Equivalent Load

$$P = XF_r + YF_a$$

$F_a/F_r \leq e$		$F_a/F_r > e$	
X	Y	X	Y
1	$Y_3$	0.67	$Y_2$

Static Equivalent Load

$$P_0 = F_r + Y_0 F_a$$

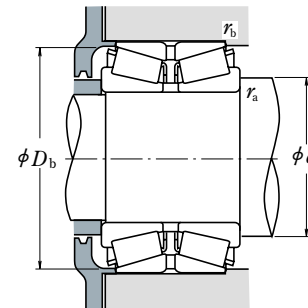
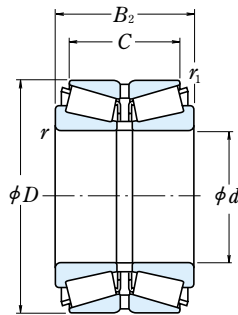
The values of  $e$ ,  $Y_2$ ,  $Y_3$ , and  $Y_0$  are given in the table below.

d	Boundary Dimensions (mm)					Basic Load Ratings (N)		Limiting Speeds (min <sup>-1</sup> )	
	D	B <sub>2</sub>	C	r <sub>min</sub>	r <sub>1 min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil
<b>125</b>	210	110	88	4	1	560 000	1 030 000	1 300	1 800
<b>130</b>	230	98	78.5	4	1	640 000	1 010 000	1 200	1 600
	230	100	80.5	4	1	640 000	1 010 000	1 200	1 600
	280	137	107.5	5	1.5	940 000	1 350 000	1 000	1 400
	230	145	115	4	1	905 000	1 580 000	1 200	1 700
<b>140</b>	230	145	117.5	4	1	905 000	1 580 000	1 200	1 700
	230	150	120	4	1	905 000	1 580 000	1 200	1 700
	210	53	47	2.5	0.6	280 000	495 000	1 200	1 700
	210	106	94	2.5	0.6	555 000	1 200 000	1 300	1 700
<b>150</b>	210	66	53	2.5	1	305 000	530 000	1 200	1 700
	225	68	61	3	1	400 000	630 000	1 200	1 600
	225	84	68	3	1	490 000	850 000	1 200	1 600
	225	85	68	3	1	490 000	850 000	1 200	1 600
<b>140</b>	230	120	94	3	1	685 000	1 270 000	1 200	1 600
	230	140	110	3	1	820 000	1 550 000	1 200	1 600
	240	132	106	4	1.5	685 000	1 360 000	1 100	1 500
	250	102	82.5	4	1	670 000	1 030 000	1 100	1 500
<b>150</b>	250	153	125.5	4	1	1 040 000	1 830 000	1 100	1 500
	300	145	115.5	5	1.5	1 030 000	1 480 000	1 000	1 300
	225	56	50	3	1	300 000	545 000	1 200	1 600
	225	70	56	3	1	395 000	685 000	1 200	1 600
<b>150</b>	250	80	71	3	1	510 000	810 000	1 100	1 400
	250	100	80	3	1	630 000	1 090 000	1 100	1 400
	250	115	95	3	1	745 000	1 320 000	1 100	1 500
	260	150	115	4	1	815 000	1 520 000	1 100	1 400
<b>150</b>	270	109	87	4	1	830 000	1 330 000	1 000	1 400
	270	164	130	4	1	1 210 000	2 150 000	1 000	1 400
	270	174	140	4	1	1 210 000	2 150 000	1 000	1 400
	320	154	120	5	1.5	1 420 000	2 130 000	900	1 200

Remarks For other double-row tapered roller bearings not listed above, please contact NSK.

Bearing Numbers	Abutment and Fillet Dimensions (mm)				Constant e	Axial Load Factors			Mass (kg) approx
	d <sub>a min</sub>	D <sub>b min</sub>	r <sub>a max</sub>	r <sub>b max</sub>		Y <sub>2</sub>	Y <sub>3</sub>	Y <sub>0</sub>	
<b>125 KBE 2101+L</b>	146	201	3	1	0.43	2.3	1.6	1.5	14.5
<b>HR130 KBE 42+L</b>	151	220	3	1	0.44	2.3	1.6	1.5	15.8
<b>HR130 KBE 2301+L</b>	151	220	3	1	0.44	2.3	1.6	1.5	15.9
<b>130 KBE 43+L</b>	157	258	4	1.5	0.36	2.8	1.9	1.8	35
<b>HR130 KBE 2302+L</b>	151	221	3	1	0.44	2.3	1.6	1.5	24.1
<b>HR130 KBE 52+L</b>	151	222	3	1	0.44	2.3	1.6	1.5	23.8
<b>HR130 KBE 2303+L</b>	151	221	3	1	0.44	2.3	1.6	1.5	24.2
<b>140 KBE 30+L</b>	155	202	2	0.6	0.39	2.6	1.7	1.7	6.02
<b>140 KBE 030+L</b>	155	202	2	1	0.40	2.5	1.7	1.6	7.02
<b>140 KBE 2101+L</b>	155	202	2	0.6	0.33	3.0	2.0	2.0	12.3
<b>140 KBE 31+L</b>	158	216	2.5	1	0.39	2.6	1.7	1.7	9.31
<b>140 KBE 031+L</b>	158	215	2.5	1	0.39	2.6	1.7	1.7	11.6
<b>140 KBE 2201+L</b>	158	215	2.5	1	0.39	2.6	1.7	1.7	11.7
<b>140 KBE 2301+L</b>	158	220	2.5	1	0.33	3.0	2.0	2.0	17.6
<b>140 KBE 2302+L</b>	158	221	2.5	1	0.35	2.9	2.0	1.9	20.7
<b>140 KBE 2401+L</b>	161	227	3	1.5	0.44	2.3	1.5	1.5	22.7
<b>HR140 KBE 42+L</b>	161	237	3	1	0.44	2.3	1.6	1.5	18.9
<b>HR140 KBE 52X+L</b>	161	241	3	1	0.44	2.3	1.6	1.5	29.6
<b>140 KBE 43+L</b>	167	275	4	1.5	0.36	2.8	1.9	1.8	42.6
<b>150 KBE 30+L</b>	168	213	2.5	1	0.35	2.9	2.0	1.9	7.41
<b>150 KBE 030+L</b>	168	215	2.5	1	0.35	2.9	2.0	1.9	8.70
<b>150 KBE 31+L</b>	168	240	2.5	1	0.40	2.5	1.7	1.6	14.2
<b>150 KBE 031+L</b>	168	238	2.5	1	0.39	2.6	1.7	1.7	17.8
<b>150 KBE 2502+L</b>	168	238	2.5	1	0.37	2.7	1.8	1.8	20.9
<b>150 KBE 2601+L</b>	171	242	3	1	0.43	2.3	1.6	1.5	30.0
<b>HR150 KBE 42+L</b>	171	253	3	1	0.44	2.3	1.6	1.5	24.3
<b>HR150 KBE 52X+L</b>	171	257	3	1	0.44	2.3	1.6	1.5	37.3
<b>HR150 KBE 2701+L</b>	171	257	3	1	0.44	2.3	1.6	1.5	39.7
<b>HR150 KBE 43+L</b>	177	295	4	1.5	0.35	2.9	2.0	1.9	53.4

Bore Diameter 160 – 200 mm



Dynamic Equivalent Load

$$P = XF_r + YF_a$$

$F_a/F_r \leq e$		$F_a/F_r > e$	
X	Y	X	Y
1	$Y_3$	0.67	$Y_2$

Static Equivalent Load

$$P_0 = F_r + Y_0 F_a$$

The values of  $e$ ,  $Y_2$ ,  $Y_3$ , and  $Y_0$  are given in the table below.

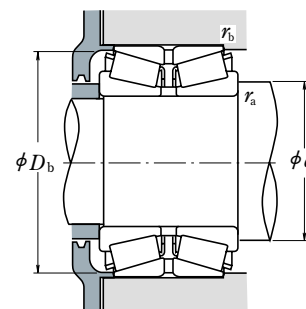
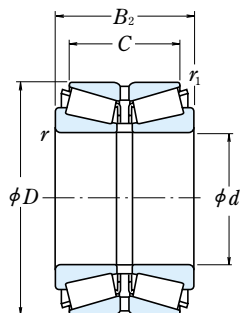
d	Boundary Dimensions (mm)					Basic Load Ratings (N)		Limiting Speeds (min <sup>-1</sup> )		
	D	B <sub>2</sub>	C	r <sub>min</sub>	r <sub>1min</sub>	C <sub>r</sub>	C <sub>0r</sub>	Grease	Oil	
160	240	60	53	3	1	355 000	580 000	1 100	1 500	
	240	75	60	3	1	395 000	710 000	1 100	1 500	
	240	110	90	3	1	650 000	1 290 000	1 100	1 500	
	270	86	76	3	1	540 000	885 000	1 000	1 300	
	270	108	86	3	1	775 000	1 380 000	1 000	1 300	
	270	140	120	3	1	990 000	1 880 000	1 000	1 300	
	280	150	125	4	1	1 100 000	2 020 000	1 000	1 300	
165	290	115	91	4	1	800 000	1 220 000	900	1 300	
	290	178	144	4	1	1 360 000	2 440 000	1 000	1 300	
	340	160	126	5	1.5	1 310 000	1 920 000	800	1 100	
	290	150	125	4	1	1 140 000	2 130 000	900	1 300	
170	250	85	65	3	1	435 000	845 000	1 000	1 400	
	260	67	60	3	1	400 000	700 000	1 000	1 300	
	260	84	67	3	1	575 000	1 030 000	1 000	1 300	
	280	88	78	3	1	630 000	1 040 000	900	1 300	
	280	110	88	3	1	820 000	1 450 000	900	1 300	
	280	150	130	3	1	1 110 000	2 160 000	1 000	1 300	
	310	192	152	5	1.5	1 590 000	2 910 000	900	1 200	
	180	280	74	66	3	1	455 000	810 000	900	1 300
		280	93	74	3	1	655 000	1 220 000	900	1 200
		300	96	85	4	1.5	725 000	1 210 000	900	1 200
300		120	96	4	1.5	940 000	1 690 000	900	1 200	
320		127	99	5	1.5	895 000	1 390 000	800	1 200	
320		192	152	5	1.5	1 640 000	3 050 000	900	1 200	
340		180	140	5	1.5	1 410 000	2 510 000	800	1 100	
190		290	75	67	3	1	490 000	845 000	900	1 200
	290	94	75	3	1	670 000	1 230 000	900	1 200	
	320	104	92	4	1.5	800 000	1 380 000	800	1 100	
	320	130	104	4	1.5	1 070 000	1 960 000	800	1 100	
	340	133	105	5	1.5	990 000	1 580 000	800	1 100	
	340	204	160	5	1.5	1 910 000	3 550 000	800	1 100	
200	310	152	123	3	1	1 300 000	2 740 000	800	1 100	
	320	146	110	5	1.5	990 000	2 120 000	800	1 100	
	330	180	140	5	1.5	1 390 000	2 730 000	800	1 100	
	340	112	100	4	1.5	940 000	1 670 000	800	1 000	
	340	140	112	4	1.5	1 260 000	2 250 000	800	1 000	
	360	142	110	5	1.5	1 100 000	1 780 000	700	1 000	
	360	218	174	5	1.5	2 070 000	3 850 000	800	1 000	

Bearing Numbers	Abutment and Fillet Dimensions (mm)				Constant e	Axial Load Factors			Mass (kg) approx
	d <sub>a min</sub>	D <sub>b min</sub>	r <sub>a max</sub>	r <sub>b max</sub>		Y <sub>2</sub>	Y <sub>3</sub>	Y <sub>0</sub>	
160 KBE 30+L	178	231	2.5	1	0.37	2.7	1.8	1.8	8.56
160 KBE 030+L	178	230	2.5	1	0.40	2.5	1.7	1.6	10.5
160 KBE 2401+L	178	232	2.5	1	0.38	2.6	1.8	1.7	16.2
160 KBE 31+L	178	255	2.5	1	0.40	2.5	1.7	1.6	18.6
160 KBE 031+L	178	256	2.5	1	0.39	2.6	1.7	1.7	23.1
160 KBE 2701+L	178	261	2.5	1	0.39	2.6	1.7	1.7	30.6
160 KBE 2801+L	181	266	3	1	0.32	3.2	2.1	2.1	35.9
160 KBE 42+L	181	275	3	1	0.43	2.3	1.6	1.5	28.2
HR160 KBE 52X+L	181	277	3	1	0.44	2.3	1.6	1.5	47.3
160 KBE 43+L	187	314	4	1.5	0.36	2.8	1.9	1.8	60.4
165 KBE 2901+L	186	272	3	1	0.33	3.1	2.1	2.0	39.5
170 KBE 2501+L	188	241	2.5	1	0.44	2.3	1.5	1.5	12.3
170 KBE 30+L	188	248	2.5	1	0.40	2.5	1.7	1.6	11.8
170 KBE 030+L	188	249	2.5	1	0.39	2.6	1.7	1.7	14.4
170 KBE 31+L	188	266	2.5	1	0.39	2.6	1.7	1.7	19.7
170 KBE 031+L	188	268	2.5	1	0.39	2.6	1.7	1.7	24.2
170 KBE 2802+L	188	269	2.5	1	0.39	2.6	1.7	1.7	34.6
HR170 KBE 52X+L	197	297	4	1.5	0.44	2.3	1.6	1.5	57.3
180 KBE 30+L	198	265	2.5	1	0.40	2.5	1.7	1.6	15.4
180 KBE 030+L	198	265	2.5	1	0.35	2.9	2.0	1.9	14.4
180 KBE 31+L	201	284	3	1.5	0.39	2.6	1.7	1.7	24.8
180 KBE 031+L	201	287	3	1.5	0.39	2.6	1.7	1.7	31.1
180 KBE 42+L	207	300	4	1.5	0.44	2.3	1.5	1.5	36.5
HR180 KBE 52X+L	207	308	4	1.5	0.45	2.2	1.5	1.5	59.2
180 KBE 3401+L	207	305	4	1.5	0.43	2.3	1.6	1.5	68.1
190 KBE 30+L	208	279	2.5	1	0.39	2.6	1.7	1.7	16.2
190 KBE 030+L	208	279	2.5	1	0.40	2.5	1.7	1.6	20.1
190 KBE 31+L	211	301	3	1.5	0.40	2.5	1.7	1.6	30.9
190 KBE 031+L	211	302	3	1.5	0.39	2.6	1.7	1.7	39.0
190 KBE 42+L	217	320	4	1.5	0.40	2.5	1.7	1.6	43.9
HR190 KBE 52X+L	217	327	4	1.5	0.44	2.3	1.6	1.5	70.8
HR200 KBE 3101+L	218	301	2.5	1	0.43	2.3	1.6	1.5	40.1
200 KBE 3201+L	227	301	4	1.5	0.52	1.9	1.3	1.3	41.6
200 KBE 3301+L	227	316	4	1.5	0.42	2.4	1.6	1.6	54.4
200 KBE 31+L	221	321	3	1.5	0.40	2.5	1.7	1.6	38.8
200 KBE 031+L	221	324	3	1.5	0.39	2.6	1.7	1.7	47.0
200 KBE 42+L	227	338	4	1.5	0.40	2.5	1.7	1.6	52.6
HR200 KBE 52+L	227	344	4	1.5	0.41	2.5	1.7	1.6	88.3

Remarks For other double-row tapered roller bearings not listed above, please contact NSK.

# DOUBLE-ROW TAPERED ROLLER BEARINGS (INCH DESIGN)

Bore Diameter 206 – 260 mm



### Dynamic Equivalent Load

$$P = XF_r + YF_a$$

$F_a/F_r \leq e$		$F_a/F_r > e$	
X	Y	X	Y
1	$Y_3$	0.67	$Y_2$

### Static Equivalent Load

$$P_0 = F_r + Y_0 F_a$$

The values of  $e$ ,  $Y_2$ ,  $Y_3$ , and  $Y_0$  are given in the table below.

$d$	Boundary Dimensions (mm)					Basic Load Ratings (N)		Limiting Speeds ( $\text{min}^{-1}$ )	
	$D$	$B_2$	$C$	$r_{\min}$	$r_{1\min}$	$C_r$	$C_{0r}$	Grease	Oil
<b>206</b>	283	102	83	4	1.5	580 000	1 430 000	900	1 200
<b>210</b>	355	116	103	4	1.5	905 000	1 520 000	700	1 000
<b>220</b>	300	110	88	3	1	730 000	1 710 000	800	1 100
	340	90	80	4	1.5	695 000	1 280 000	700	1 000
	340	113	90	4	1.5	920 000	1 830 000	700	1 000
<b>240</b>	370	120	107	5	1.5	1 110 000	1 940 000	700	1 000
	370	150	120	5	1.5	1 460 000	2 760 000	700	1 000
	400	158	122	5	1.5	1 390 000	2 300 000	600	900
<b>250</b>	360	92	82	4	1.5	780 000	1 490 000	700	900
	360	115	92	4	1.5	1 020 000	2 040 000	700	900
	400	128	114	5	1.5	1 180 000	2 190 000	600	900
<b>260</b>	400	160	128	5	1.5	1 620 000	3 050 000	600	900
	400	209	168	5	1.5	2 220 000	4 450 000	600	900
	380	98	87	4	1	795 000	1 460 000	600	900
<b>260</b>	400	104	92	5	1.5	895 000	1 670 000	600	800
	400	130	104	5	1.5	1 210 000	2 460 000	600	800
	440	144	128	5	1.5	1 540 000	2 760 000	600	800
<b>260</b>	440	172	145	5	1.5	1 870 000	3 500 000	600	800
	440	180	144	5	1.5	2 110 000	4 150 000	600	800

**Remarks** For other double-row tapered roller bearings not listed above, please contact NSK.

Bearing Numbers	Abutment and Fillet Dimensions (mm)				Constant $e$	Axial Load Factors			Mass (kg) approx
	$d_{a\min}$	$D_{b\min}$	$r_{a\max}$	$r_{b\max}$		$Y_2$	$Y_3$	$Y_0$	
<b>206 KBE 2801+L</b>	227	275	3	1.5	0.51	2.0	1.3	1.3	18.1
<b>210 KBE 31+L</b>	231	338	3	1.5	0.46	2.2	1.5	1.4	41.7
<b>220 KBE 3001+L</b>	238	292	2.5	1	0.37	2.7	1.8	1.8	21.2
<b>220 KBE 30+L</b>	241	324	3	1.5	0.40	2.5	1.7	1.6	27.9
<b>220 KBE 030+L</b>	241	327	3	1.5	0.40	2.5	1.7	1.6	34.7
<b>220 KBE 31+L</b>	247	345	4	1.5	0.39	2.6	1.7	1.7	48.3
<b>220 KBE 031+L</b>	247	349	4	1.5	0.39	2.6	1.7	1.7	60.2
<b>220 KBE 42+L</b>	247	371	4	1.5	0.40	2.5	1.7	1.6	74.2
<b>240 KBE 30+L</b>	261	344	3	1.5	0.39	2.6	1.7	1.7	30.1
<b>240 KBE 030+L</b>	261	344	3	1.5	0.35	2.9	2.0	1.9	37.3
<b>240 KBE 31+L</b>	267	380	4	1.5	0.43	2.3	1.6	1.5	60.0
<b>240 KBE 031+L</b>	267	378	4	1.5	0.39	2.6	1.7	1.7	73.6
<b>240 KBE 4003+L</b>	267	384	4	1.5	0.33	3.0	2.0	2.0	96.4
<b>250 KBE 3801+L</b>	271	365	3	1	0.40	2.5	1.7	1.6	35.5
<b>260 KBE 30+L</b>	287	379	4	1.5	0.40	2.5	1.7	1.6	43.4
<b>260 KBE 030+L</b>	287	382	4	1.5	0.40	2.5	1.7	1.6	54.1
<b>260 KBE 31+L</b>	287	416	4	1.5	0.39	2.6	1.7	1.7	82.5
<b>260 KBE 4401+L</b>	287	414	4	1.5	0.38	2.6	1.8	1.7	98.1
<b>260 KBE 031+L</b>	287	416	4	1.5	0.39	2.6	1.7	1.7	104.0